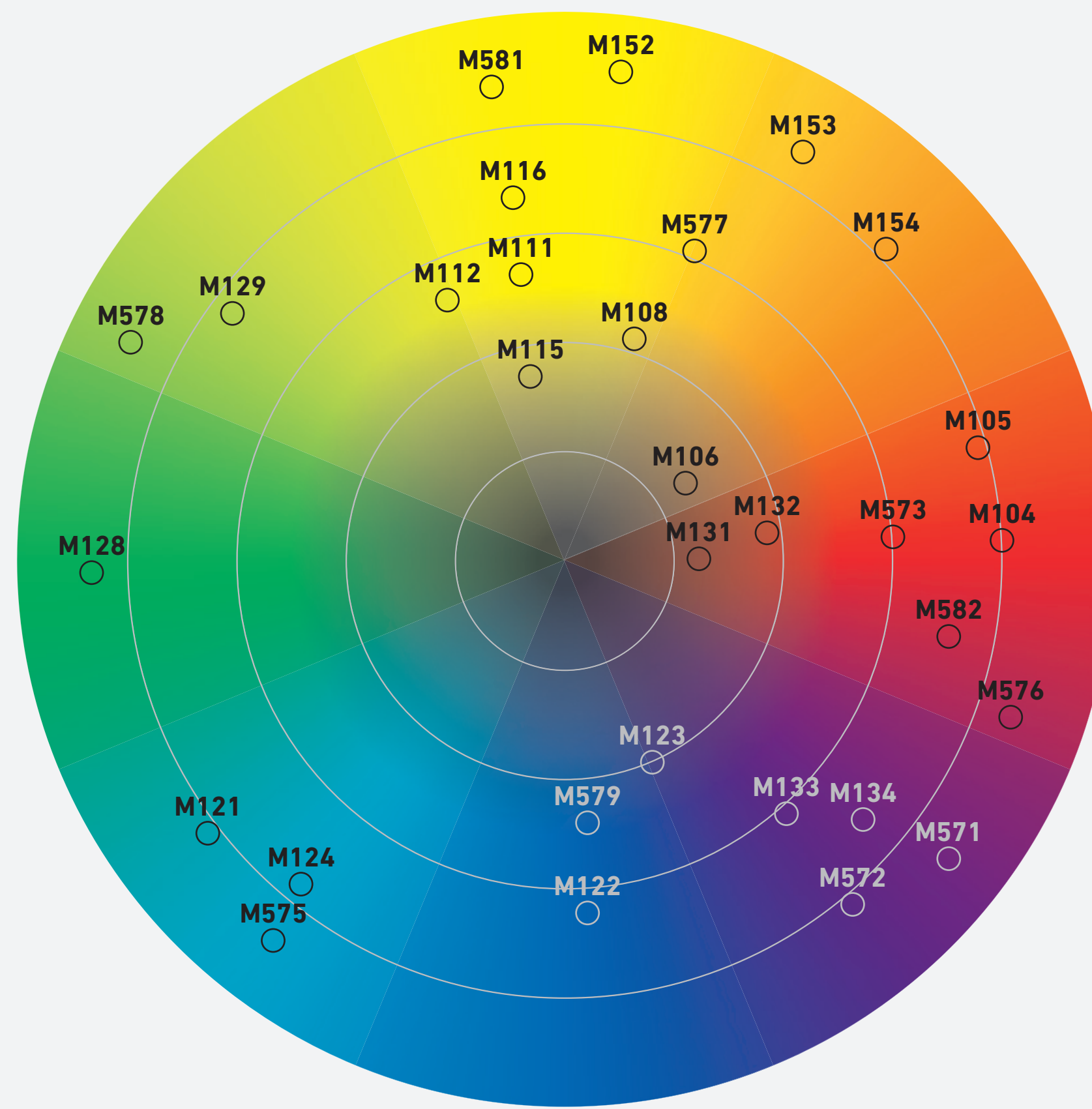


## MIXING BASES

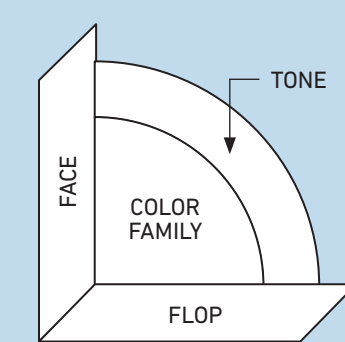
TONER SYMBOL	TONER	CHARACTERISTICS
	<b>M152 Organic Yellow LF</b>	Strong green shade yellow. Most effective when used in solid colors in color space of lead pigments. Not as clean as M581. Can be effectively shaded with M153, M154 and M105 to drive color into more reddish-yellow color space.
	<b>M581+ Inorganic Yellow (Green Shade)</b>	Bright, clean green-shade yellow. Very effective when used in combination with M152 and M153 to cover the chrome yellow color space when lead free formulations are required.
	<b>M112NF Gold</b>	Transparent, greenish shade yellow that can be used in both solid and metallic/pearl color formulas.
	<b>M128 Blue Shade Green</b>	Blue shade phthalo green used in both solid and metallic/pearl color formulas.
	<b>M129 Yellow Shade Green</b>	Yellow shade phthalo green used in both solid and metallic/pearl color formulas.
	<b>M578+ Green (Yellow Shade)</b>	Yellow shade phthalo green used in both solid and metallic/pearl color formulas. Much stronger and more chromatic than M129.
	<b>M121 Green Shade Blue</b>	Green shade phthalo blue used in both solid and metallic/pearl formulas.
	<b>M122 Red Shade Blue</b>	Red shade phthalo blue used in both solid and metallic/pearl formulas. Offers both the reddest/cleanest face as well as a reddish flop in comparison to M121 and M124.
	<b>M123 Indo Blue</b>	Indo reddish-shade blue. Can be used in both solid and metallic/pearl color formulas. Effective at shading over M121, M122 and M124 when colors require a reddish tint.
	<b>M124 Medium Blue</b>	Mid-shade phthalo blue used in both solid and metallic/pearl color formulas. Redder in face, greener on flop than M121. Greener flop than both M121 and M122.
	<b>M575+ Blue (Green Shade)</b>	Mid-shade phthalo blue, stronger and much more chromatic than M124. Can be used in both solid and metallic/pearl color formulas and offers a very clean green and dark flop.
	<b>TBD M579/M565+ Violet Blue</b>	Very reddish blue that can be used in both solid and metallic/mica color formulas. Significantly stronger and more chromatic than M123, greener flop than M123 in metallic and mica colors.
	<b>M133 Violet</b>	Dirty bluish violet usually recommended to be used in low levels to shade both red and blues more to the violet shade area. Will impact flop by appearing dirty/light.
	<b>M134NF Quindo Violet</b>	Reddish shade violet that can be used in both solid and metallic/pearl color formulas. Effective at shading toners such as M576 and M582 requiring an adjustment to go bluer.
	<b>M571+ Violet</b>	Reddish shade violet, stronger and more chromatic than M134. Used primarily in metallic/pearl color formulas. Redder in face than M134, bluer/darker on the flop.
	<b>TBD M572/M564+ Deep Violet</b>	Bluish shade violet, redder and stronger than M133. Can be used in both solid and metallic/pearl color formulas.



## BLACKS & WHITES

TONER SYMBOL	TONER	CHARACTERISTICS
	<b>M119 Hi-Hiding White</b> <b>M120 Tinting White</b>	Highly concentrate white base used primarily in solid color formulas.
	<b>M117 Jet Black</b> <b>M118 Tinting Black</b>	Strong black, not as jet/deep as M589. Will appear browner in deeper shade formulas and bluer in metallic/pearl color formulas than M589. Weaker version of M117, desirable to use when tinting colors with very low concentrations in both solid and metallic/pearl formulas.
	<b>M589+ Deep Basecoat Black</b>	Deep, high-color jet black. Appears very dark and blue compared to M117 in solid colors. Primarily used in solid colors in high concentrations and in metallic/pearl color formulas when a more yellowish undertone and darker flop is desired.

### PICTOGRAM KEY



**COLOR FAMILY** – Yellow, Green, Blue, Violet, Red, etc.

**FACE** – Color viewing angle that is heavily influenced by metallic or pearl pigments in a formula.

**FLOP** – Color viewing angle that is generally darker and influenced mostly by the conventional pigments in a metallic or pearlescent color.

**ZONE** – Cast of the color in relation to its hue shift and adjacent color family (green-shade blue, mid-shade blue, red-shade blue).

### NOTES

TBD	All items with the TBD designation are to be determined for discontinuation.
+	OMNI PLUS Toner

## MIXING BASES

TONER SYMBOL	TONER	CHARACTERISTICS
	<b>M576+ Magenta</b>	Magenta that is a very strong bluish-red, highly transparent toner. Used primarily in metallic/pearl color formulas. Bluer than M573 and yellower than M571. Used often in combination with these two toners to cover the red color space.
	<b>M104 Organic Red</b>	Semi-opaque red, bluer than M105 and useful in shading solid colors bluer. Can also be useful in metallic/pearl colors when a lighter red flop is needed.
	<b>TBD M105 High Strength Red</b> <b>M569 Super Red</b>	High chroma opaque red used primarily in solid colors. Very effective at tinting other organic yellows and oranges to cover the need for lead-free offers.
	<b>TBD M131 Quindo Maroon</b>	Very yellowish/brown maroon that can be used in both solid and metallic/pearl color formulas. Yellower than M132 and appears opaque and brown on the flop when used in metallic/pearls.
	<b>M132 Perylene Maroon</b>	Yellowish shade perylene, bluer than M131. Used in solid and metallic/pearl color formulas. Weaker and much more yellow than M573.
	<b>M573+ Perrindo Maroon</b>	Very clean and transparent perylene maroon. Redder and more chromatic than M132 with a much deeper and darker flop in metallic and pearl formulations.
	<b>M582+ Red (Blue Shade)</b>	Low chroma blue shade red. Not as clean, transparent or blue as M576. Can be used in both solid and metallic/pearl color formulas.
	<b>M106 Red Oxide</b>	Clean opaque reddish brown used in both solid and metallic/pearl formulations. Can be used to lighten flops and contribute a reddish tint at that angle.
	<b>M108 Transparent Red Oxide</b>	Transparent red iron oxide, more transparent than M106 and much cleaner/yellower. Used primarily in metallic/pearl color formulas. Weaker version of M577.
	<b>M153 Red Shade Yellow LF</b>	Strong red shade yellow most effective when used in solid colors in color space of lead pigments. Redder than M152. Can be effectively shaded with M154 and M105 to drive color into more reddish yellow color space.
	<b>TBD M154 Organic Orange LF</b> <b>M159 Bright Orange</b>	Strong clean organic orange pigment used primarily in solid colors. In combination with M105 red, M581, M152 and M153 it can be very effective at covering the orange space where leaded pigments had been used.
	<b>M577+ Transparent Red Oxide</b>	Transparent red oxide. Stronger and more transparent than M108. Used primarily in metallic/pearl colors.
	<b>M111 Transparent Yellow Oxide</b>	Transparent yellow iron oxide, more transparent than M115. Used primarily in metallic/pearl color formulas. Not as reddish in shade as M115.
	<b>M115 Yellow Oxide</b>	Opaque yellow iron oxide, redder and more opaque than M111. Can be used in both solid and metallic/pearl formulas.
	<b>M116NF Red Shade Yellow</b>	Transparent reddish-shade yellow that can be used in both solid and metallic/pearl color formulas. Redder option than M112 when used in any formulations as a tint.

## PEARLS

FLAKE SIZE	TONER	CHARACTERISTICS
	<b>M109</b> Fine Russet Pearl	Deep red mica. Similar in color space but much finer in appearance than M145.
	<b>M110</b> Violet Pearl	Transparent violet mica that travels from blue to yellow on the flop.
	<b>M141</b> Red Pearl	Transparent red mica that travels from red to green on the flop.
	<b>M142</b> White Pearl	Coarse clean white pearl.
	<b>M143</b> Blue Pearl	Coarse blue mica that travels from blue to yellow on the flop.
	<b>M144</b> Green Pearl	Transparent green mica that travels from green to red on the flop.
	<b>M145</b> Red Pearl	Coarse deep red mica.
	<b>M146</b> Copper Pearl	Opaque copper mica that has minimal color travel.
	<b>M147</b> Gold Pearl	Rich gold mica that travels from yellow to blue on the flop.
	<b>M561+</b> Fine White Mica	Clean white fine mica, same color space but much finer than M142.
	<b>M570+</b> Fine Blue Pearl	Fine blue mica, same color space and travel as M143.

## SPECIAL EFFECTS

FLAKE SIZE	TONER	CHARACTERISTICS
	<b>M551+</b> Silver Diamonds	Brilliant white flake pigment coloristically close to M142 with more sparkle.
	<b>M552+</b> Gold Diamonds	Translucent brilliant gold flake pigment, coloristically close to M147 with more sparkle.
	<b>M553+</b> Russet Diamonds	Opaque brilliant deep red flake pigment coloristically close to M145 with more sparkle.
	<b>M554+</b> Blue Diamonds	Translucent brilliant blue flake pigment, coloristically close to M143 with more sparkle.
	<b>M555+</b> Red Diamonds	Translucent brilliant red flake pigment, coloristically close to M141 with more sparkle.
	<b>M556+</b> Green Diamonds	Translucent brilliant green flake pigment, coloristically close to M144 with more sparkle.
	<b>M557+</b> Copper Diamonds	Opaque brilliant deep copper flake pigment coloristically close to M146 with more sparkle.
	<b>M558+</b> Violet Diamonds	Translucent violet flake pigment with a violet face and green flop. Coloristically close to M110.

## METALLICS

FLAKE SIZE	TONER SYMBOL	TONER	CHARACTERISTICS
		<b>M125</b> Medium Aluminum	Slightly finer than M592, lighter flop.
		<b>M126</b> Coarse Aluminum	Similar particle size to M127, slightly grayer/darker face and flop.
		<b>M127</b> Medium Bright Aluminum	Slightly finer than M126, lighter in face and flop.
		<b>M135</b> Fine Grey Aluminum	Slightly brighter and coarser than M591, much darker flop.
		<b>M157</b> Coarse Silver Dollar Aluminum	Medium lenticular aluminum with a very coarse appearance, bright face and dark flop.
		<b>M591+</b> Fine Satin Aluminum	Similar particle size to both M593 and M135, much grayer face and lighter flop.
		<b>M592+</b> Fine Bright Aluminum	Similar particle size to M125, slightly brighter face and darker flop.
		<b>M593+</b> Extra Fine Aluminum	Similar particle size to M591. Brightest fine aluminum.
		<b>M594+</b> Very Coarse Aluminum	Slightly coarser than M157, but lighter on the flop.
		<b>TBD M583/M587+</b> Blue Aluminum	Organic blue colored aluminum flake.
		<b>M596+</b> Gold Aluminum	Pale yellow-gold aluminum flake. Considered a special effect pigment.
		<b>M597+</b> Orange Aluminum	Deep reddish-gold aluminum flake.

FLAKE SIZE - SMALL   MEDIUM   LARGE	PICTOGRAM KEY	COLOR TRAVEL CHARACTERISTIC KEY
<b>PEARLS</b> <b>ALUMINUMS</b> <b>COLORED ALUMINUMS</b> <b>LENTICULAR ALUMINUMS</b> <b>SPECIAL EFFECTS</b>	 <b>COLOR FAMILY</b> Yellow, Green, Blue, Violet, Red, etc. <b>FACE</b> Color viewing angle that is heavily influenced by metallic or pearl pigments in a formula. <b>FLOP</b> Color viewing angle that is generally darker and influenced mostly by the conventional pigments in a metallic or pearlescent color.	 LIGHT FACE LIGHT FLOP  LIGHT FACE MEDIUM FLOP  LIGHT FACE DARK FLOP

NOTES	
+	OMNI PLUS Toner



## FLOP ADJUSTERS

TONER SYMBOL	TONER	CHARACTERISTICS
	<b>M148</b> Flattening Agent	Frost-colored white toner used to lighten flops on metallic/pearl colors.
	<b>M158</b> Micronized White	Micronized white used in combination with metallic and effect pigments to create a gold/yellow face and light blue flop.
	<b>M590+</b> Flattening Base	Gives a more coarse appearance and lightens the flop.