

PPG Laboratory Test Results Certification

Adhesion

PPG Industries, Inc. certifies the following performance properties for the DURANAR® Coil Coating Systems when applied and baked on properly cleaned and pretreated substrates, according to PPG specifications:

Coatings:	DURANAR® XL PLUS
Test:	ASTM D-3359 - Standard Test Methods for Measuring Adhesion by Tape Test
Specification:	Test Method B - A lattice pattern with eleven cuts in each direction (90 degree to each other) is made in the film to the substrate. A reverse impact is applied 1.5 x metal thickness in mils to the cross-hatched area. Pressure sensitive #610 3M Scotch tape is applied over the reverse impacted lattice area and then removed rapidly.
Result:	There shall be no flaking and no loss of adhesion of the topcoat and primer from the pretreated substrate, 5B classification.

