



Wisconsin VOC Chart
 Automobile Refinishing Operations
 Natural Resources Chapter 422 Section 95
 Effective: 3/1/2013



Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.42 (50)
Pre-Treatment Wash Primer	6.5 (780)
Primer Surfacer	4.8 (576)
Primer Sealer	4.6 (552)
Single Stage Coating	5.0 (600)
Multi Stage Coating (2 Stage - BC/CC)	5.0 (600)
Multi Stage Coating (3 or more Stages - BC/CC)	5.2 (624)
Specialty Coatings	7.0 (840)

*VOC content value limit applies to Kenosha, Kewaunee, Manitowoc, Milwaukee, Ozaukee, Racine, Sheboygan, Washington, or Waukesha counties if VOC emissions from all industrial cleaning operations associated with automobile refinishing operations at the facility, before consideration of controls, equal or exceed 3 tons on a 12 consecutive month rolling basis .

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.42 lbs/gal (50 g/L)
SWX350 H ₂ O-SO-CLEAN [®] Wax and Grease Remover	-	-	-	0.17 (20)
SU4901 Clean and Scuff Sponge	-	-	-	0.06 (7)
SXA103 MULTI-PREP [™] **	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover**	-	-	Aerosol	5.77 (691)

*See VOC content note in the Category VOC limit chart above.

**Under (2) EXEMPTIONS (f) allows "aerosol products if 160 fluid ounces or less of VOC-containing aerosol products are used per day per facility"

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					Limit: 6.5 lbs/gal (780 g/L)
SX1071 ECOBASE [®] 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer					Limit 4.8 lbs/gal (576 g/L)
MP246 Gray Polyester Primer	MEKP	-	-	32:1	1.36 (163)
MP281 1K Light Gray Primer Surfacer	-	MS250	-	1:1	4.80 (575)
MP282 High Build 2K Primer Surfacer	MH283, MH284	MR18x	-	4:1:1	4.66 (558)
MP80x 2.1 VOC Multi-Purpose Primer	MH810	MR18x	-	4:1:1	3.82 (458)
MP80x 2.1 VOC Multi-Purpose Primer	MH810	MR29x	-	4:1:2	1.96 (236)
MP871 2.1 VOC Epoxy Primer	MP875	MR29x	-	2:1:1	2.07 (248)
Primer Sealer (apply over previously coated surfaces)					Limit: 4.6 lbs/gal (552 g/L)
MP17x Epoxy Primer	MP175	-	-	2:1	4.54 (539)
MP213 GP Sealer	-	MR18x	-	4:1	4.60 (552)
MP23x 2K Urethane Sealer	MH283, MH284	MR18x	-	4:1:1	4.54 (544)
MP80x 2.1 VOC Multi-Purpose Primer	MH810	MR18x	MC730 or MC2910	3:1:1:1	3.49 (418)
MP80x 2.1 VOC Multi-Purpose Primer	MH810	MR29X	MC730 or MC2910	3:1:1:1	2.02 (242)
MP871 2.1 VOC Epoxy Primer	MP875	MR29X	-	2:2:1	2.07 (248)
MP89x 2.1 VOC Urethane Sealers	MH810	MR29x	-	4:1:1	2.01 (241)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Single Stage Coating					Limit: 5.0 lbs/gal (600 g/L)
MAE Acrylic Enamel	-	MR18x	-	4:1	5.0 (599)
MAE Acrylic Enamel Activated	MH101, MH202	MR18x	-	8:1:1	5.0 (599)
MLX 2.8 VOC Acrylic Enamel	MH238	MR29x	-	4:1:1	2.76 (331)
MTK Acrylic Urethane Single Stage	MH16x	MR18x	-	4:1:1	5.0 (599)
MTX 2.8 VOC Single Stage	MH238	MR29x	-	4:1:2	2.8 (335)
Multi-Stage Topcoat System					System VOC Limit ^{1,2}: 5.0 / 5.2 lbs/gal (600 / 624 g/L)
Color Coating					Limit ²: 6.3 lbs/gal (755 g/L)
MBC Acrylic Basecoat	-	MR18x	-	1:1	6.29 (755)
MBP OMNI® Plus Acrylic Urethane Basecoat	-	MR18x	-	1:1	6.3 (755)
MBX <i>Omni</i> 3.5 VOC Acrylic Basecoat	-	MR29x	-	1:1	3.5 (419)
Use MBPX blend to spray mix recommendation without MH238 only with color formulas that contain M799					
MBPX <i>Omni</i> Plus 3.5 Basecoat	-	MR29x	-	1:1	3.48 (417)
Use MBPX blend to spray mix recommendations with MH238 with all historic color formulas that contain M736					
MBPX <i>Omni</i> Plus 3.5 Basecoat	MH238	MR29x	-	10:1:10	3.48 (417)
MBPX <i>Omni</i> Plus 3.5 Basecoat	MH238	MR29x	-	10:1:5	3.48 (417)
Clear Coating					Limit ²: 4.3 lbs/gal (515 g/L)
MC161 High Solids Urethane Clear	MH16x	-	-	2:1	4.18 (500)
MC250 Urethane Clearcoat	MH25x	-	-	4:1	4.14 (496)
MC260 Quick Clear	MH16x	-	-	2:1	4.29 (514)
MC270 4.2 VOC Production clear	MH27x	-	-	4:1	4.18 (501)
MC730 2.1 VOC Production Clear	MH737, MH738, MH739	MR295, MR296	-	4:1:0.5	2.08 (249)
MC2910 2.1 VOC EUROPLUS® Multi-Panel Clearcoat	MH2918, MH2919	-	-	2:1	1.95 (234)
MC2980 2.1 VOC <i>Europlus</i> Clear	MH2981, MH2982, MH2983	-	-	2:1	2.08 (249)
1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal. 2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the $VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3$, as specified by current air quality regulations. 3. Specialty coatings include, but are not limited to, the listed products					

Additional Products (listing not intended to be all inclusive)		
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacers (Aerosol)
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1047 High Build WB Flexible Surfacers
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	SU470LV 1K Compliant Adhesion Promoter
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	

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