



South Coast AQMD
Motor Vehicle and Mobile Equipment Non-Assembly Line Coating Operations
Rule 1151
Amended: 11/01/2024 | In Effect: 11/01/2025



Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.21 (25)
Pretreatment Coating	6.5 (780)
Primer / Primer Surfacer	4.8 (580)
Primer Sealer	4.6 (550)
Single Stage Coating	5.0 (600)
Color Coating	3.5 (420)
Underbody Coating	3.6 (430)
Clear Coating	4.3 (520)
Uniform Finish Coating	4.5 (540)
Adhesion Promoter	7.0 (540)

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.19 (20)
SXA103 MULTI-PREP®	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover	-	-	Aerosol	5.77 (691)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					
Limit: 6.5 lbs/gal (780 g/L)					
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer					
Limit: 4.8 lbs/gal (580 g/L)					
MP282 High Build 2K Primer Surfacer	MH28x	MR18x	-	4:1:1	4.66 (558)
MP17x Epoxy Primer	MP175	-	-	2:1	4.54 (539)
Primer Sealer (apply over previously coated surfaces)					
Limit: 4.6 lbs/gal (550 g/L)					
MP213 GP Sealer	-	MR18X	-	4:1	4.60 (550)
MP17x Epoxy Primer	MP175	Acetone	-	2:1: ½	4.54 (539)
Single Stage Coating					
Limit: 5 lbs/gal (600 g/L)					
MAE Acrylic Enamel Activated	MH101, MH202	MR18x	-	8:1:1	5.0 (599)
MAE Acrylic Enamel	-	MR18x	-	4:1	5.0 (599)
MTK Acrylic Urethane Single Stage	MH16x	MR18x	-	4:1:1	5.0 (599)
Basecoat for Multi Stage Topcoat System					
Limit: 3.5 lbs/gal (420 g/L)					
MBX OMNI® 3.5 VOC Acrylic Basecoat	-	MR29x	-	1:1	3.5 (419)
Use MBPX blend to spray mix recommendation without MH238 only with color formulas that contain M799					
MBPX Omni Plus 3.5 Basecoat	-	MR29x	-	1:1	3.48 (417)
Use MBPX blend to spray mix recommendations with MH238 with all historic color formulas that contain M736					
MBPX Omni Plus 3.5 Basecoat	MH238	MR29x	-	10:1:10	3.48 (417)
MBPX Omni Plus 3.5 Basecoat	MH238	MR29x	-	10:1:5	3.48 (417)

* Red Low VOC binders and Black toner go into effect 11/01/25



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Clear Coating					Limit: 4.3 lbs/gal (520 g/L)
MC161	MH16x	-	-	2:1	4.18 (501)
MC250	MH25x	-	-	4:1	4.14 (496)
MC270	MH27x	-	-	4:1	4.18 (501)

Additional Products (listing not intended to be all inclusive)		
SLV814 Universal Flexibilizer	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacers (Aerosol)
SL84 Enhancer Accelerator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SL87 Extender	SWX100 Waterborne Gun Cleaner	SXA1030 Black Guide Coat (Aerosol)

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Table 1- Table of Standards
Regulatory VOC Content Limits and Effective Dates for Automotive Coatings

Coating Categories	Current Limits ⁽¹⁾		Phase I Limits Effective November 1, 2024		Phase II Limits		
	g/L	lb/gal	g/L	lb/gal	g/L	lb/gal	Effective Date
Base Coatings							
Color Coating ⁽²⁾	420	3.5			250	2.1	1/1/2030
Tinted Mid-Coat	420	3.5	750	6.3	250	2.1	1/1/2030
Clear Coatings							
Gloss Clear Coating	250	2.1	520	4.3	250	2.1	1/1/2030
Matte Clear Coating	250	2.1	550	4.6			
Primers and Sealers							
Pretreatment Wash Primer	660	5.5	780	6.5	660	5.5	1/1/2028
Epoxy Primer	250	2.1	580	4.8	340	2.8	1/1/2028
Primer Sealer	250	2.1	550	4.6	250	2.1	1/1/2029
Primer Surfacer	250	2.1	580	4.8	250	2.1	1/1/2029
Other Coating Categories							
Adhesion Promoter	540	4.5	840	7.0	720	6.0	1/1/2028
Single-Stage Coating	340	2.8	600	5.0	340	2.8	1/1/2028
Temporary Protective Coating	60	0.5					
Truck Bed Liner Coating	310	2.6					
Underbody Coating	430	3.6					
Uniform Finishing Coating	540	4.5					
Any Other Coating Type	250	2.1					

1 The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

2 See Paragraph (d)(4) for Color Coatings supplied in half-pint or smaller containers.

Table 4: pCBtF and t-BAc Prohibition Timeline

Category	Prohibition Effective Date	Sell-through End Date	Use-through End Date
Color Coatings	November 1, 2025	November 1, 2026	January 1, 2028
All Other Coating Categories	May 1, 2025	May 1, 2026	July 1, 2027