South Coast AQMD

Motor Vehicle and Mobile Equipment Non-assembly Line Coating Operations
Rule 1151

In Effect: 11/01/2024: Phase 2 11/01/2026

PPG Delfleet® Evolution
PPG Delfleet Essential®

Coating Category	lbs/gal (g/L) Limit:	VOC Regulatory (Less Water Less Exempts)
Solvent (Surface Cleaner)	0.21 (25)*	* VOC content applies to this category only
Pretreatment Coating/Wash Primer	6.5 (780)	
Primer/Primer Surfacer	4.8 (580)	
Primer Sealer	4.6 (550)	
Single-Stage Coating	5.0 (600)	
Color Coating	3.5 (420)	
Tinted Mid-Coat	6.3 (750)	
Underbody Coating	3.6 (430)	
Clear Coating	4.3 (520)	
Matte Clear Coating	4.6 (550)	
Uniform Finish Coating	4.5 (540)	
Adhesion Promoter	7.0 (540)	

Product Code & Name		Reducer	Mix Ratio	VOC Content
Solvent (Substrate Cleaner)				**Limit: 0.21 lbs/gal (25 g/L)**
SWX350 H2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.19 (23)
SXA103 Multi-Prep Cleaner*	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover	-	-	Aerosol	5.78 (693)
CFX435LV - Low VOC Cleaner		Water	1 : 1	0.20 (25)

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coating/Wash Primer				**Limit: 6.5 lbs/gal (780 g/L)**
SXA1031 Etch Primer – Gray**	-	-	Aerosol	5.34

**Products regulated as aerosol coatings and subject to applicable MIR limits under the California Aerosol Coating Product Regulation (Title 17, CCR, Sections 94520-94528)

Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer/Primer Surfacer					**Limit: 4.8 lbs/gal (580 g/L)**
ESU410 2.1/2.8 Polyurethane Primer	ESU419	ESX590	-	5 : 1 + 6 oz / RTS gal	1.99 (238)
ESU460/461/462 4.6 VOC Epoxy Primers	ESU469	-	-	2 : 1	4.54 (544)
F3970/BK/WH Ultra High Solids Primer	F3971	F3400 or F3405	-	3 : 1 + 6 oz / RTS gal	2.07 (248)
F3975 Fast Dry Surfacer	F3270	-	-	3 : 1	4.29 (514)
F3985/86 Pigmented Sealers	F3260	-	F33xx	3 : 1 + 6 oz / RTS gal + ½ part optional reducer	3.22 (386)
F3993/95/97 Conventional Epoxy Primers	F3996	F3400, F3405, F3410	F33xx	3 : 1 : 1/2	4.60 (550)
F3998 2.1 VOC Primer Surfacer	F3999	-	-	2 : 1	1.99 (238)
Single-Stage Coating					**Limit: 5.0 lbs/gal (600 g/L)**
E2SS Single Stage Polyurethane Enamel	ESH200	ESX5X5	-	6 : 1 :1	2.80 (335)
FDG 5.0 Single Stage Polyurethane Enamel	F3270	F3400, F3405 or F3410	F33xx	2 : 1 + 2 oz /RTS gal + ½ part reducer	5.00 (600)
FDGH Single Stage High Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F33xx	3 : 1 + 6 oz /RTS gal + 10% reducer	3.42 (410)
FDSH High Solids Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F33xx	3 : 1 + 6 oz /RTS gal + 10% reducer	3.42 (410)

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Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating					**Limit: 3.5 lbs/gal (420 g/L)**
FBCT Commercial Transportation Polyurethane Basecoat	F3266/67/ 68/69	-	-	3 : 1	3.50 (420)
FBCS High Solids Basecoat - Fast	F3260	-	F3330, F3340, F3350 or F3360	3 : 1 + 10%	3.41 (408)
Product Code & Name	**Hardener/ Activator**	**Additives**	**Reducer**	**Mix Ratio**	**Applied VOC Less Water Less Exempt**
Clear Coating					**Limit: 4.3 lbs/gal (520 g/L)**
ESC600 Urethane Clear	ESH200	ESX5x5	-	6 : 1 : 1	4.07 (488)
F3930 Conventional Clear	F3260	F3400, F3405 or F3410	F33xx	3 : 1 : 1 + optional 2 oz/RTS Gallon	4.12 (494)
F3906 High Build Polyurethane Clear	F3240, F3260	F3400, F3405 or F3410	F33xx	3 : 1 : 1/2 + 2 oz/RTS Gallon	3.40 (405)
Additional Products: *(listing not intended to be all inclusive)*					
FDGH500 FDGH Blending Clear	FBCT500 FBCT Blending Clear	SU4901 Clean and Scuff Sponge	SXA840 Blending Solvent		
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond				

South Coast LA AQMD Rule 1151 – PPG DELFLEET® Evolution and DELFLEET ESSENTIAL®

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