



Texas VOC Chart

Automotive Refinishing Operations
Title 30 Part 01 115.421(12)
In Effect: 1/1/2013

Velocity®

Applies to regulated regions of the Dallas-Fort Worth area (Collin, Dallas, Denton, Ellis, Johnson, Kaufman, Parker, Rockwall, and Tarrant Counties), the Houston-Galveston-Brazoria area (Brazoria, Chambers, Fort Bend, Galveston, Harris, Liberty, Montgomery, and Waller Counties), and the El Paso area (El Paso County).

Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Pretreatments / Wash Primers	6.5	* Federal EPA Rule limit ** VOC content value
Primer/Primer Surfacer	4.8*	
Primer Sealer	4.6*	
Topcoat - Single Stage	5.0	
MultisStage Topcoat 2 stage (BC/CC)	5.0	
MultisStage Topcoat 3 or more stage (BC/CC)	5.2	
Specialty Coatings	7.0	
Wipe down solutions	1.4**	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC
Surface Preparation				Limit: 1.4 lbs/gal
SX394 1.4 Low VOC Cleaner	-	Water	-	1.34
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	0.2
<i>TCEQ has ruled SXA type aerosol substrate cleaners <u>used for auto refinish applications</u> are not allowed within the regulated regions of the Dallas-Fort Worth area (Collin, Dallas, Denton, Ellis, Johnson, Kaufman, Parker, Rockwall, and Tarrant Counties), the Houston-Galveston-Brazoria area (Brazoria, Chambers, Fort Bend, Galveston, Harris, Liberty, Montgomery, and Waller Counties), and the El Paso area (El Paso County).</i>				

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Primer/Primer Surfacer					Limit: 4.8 lbs/gal
DPLF Epoxy Primer	DP401LF or DP402LF		-	2:1	4.6
DPLF Epoxy Primer	DP401LF or DP402LF	DT Series	-	2:1: ¼	4.8
VP2x0 2K Urethane Primer Surfacer	VH330	VR25x Series	-	4:½:1	4.62
Primer Sealer (apply over previously coated surfaces)					Limit: 4.6 lbs/gal
DPLF Epoxy Primer	DP401LF	Acetone	-	2:1:½	4.6
VS3x0 2K Urethane Primer Sealer	VH330	VR25x Series	-	4:1:2	4.35
Basecoat for Multi Stage Topcoat System					Limit : 6.6⁴ lbs/gal
Velocity VB Basecoat	-	VR15x Series	-	1:1	6.18
Velocity VB Basecoat	-	VR15x Series	VN300	1:1:10%	6.19



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Multi Stage Clear Coating					Limit: 4.2⁴ lbs/ gal
VC200 HS Clear	VH20x	-	-	2:1	3.56
VC300 UHS Extra Clear	VH3x1	VR551 or VR552	-	2:1:½	3.66
VC400 UHS Rapid Clear	VH40x	-	-	2:1	3.66

Coatings for Process Specific Purposes / Additives to Create Specialty Coatings ⁶			Limit: 7.0 lbs/gal
VC850/VC800 Matte/Semi-Gloss Clear System	SU4901 Clean and Scuff Sponge	SU470LV Compliant Adhesion Promoter	
VN300 Activator	SU4902 Plastic Prep Wipe	SUA470LV Compliant Adhesion Promoter	
VX656 Transparent Base	SU4903 Advanced Plastic Bond	SXA1050 Plastic Adhesion Promoter	
	SUA4903 Advanced Plastic Bond	SU48XLV ADPRO MAX™ Series	

1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal.
2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the $VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3$, as specified by current air quality regulations.
3. Specialty coatings include, but are not limited to, the listed products.