

Deltron®NXT Undercoats on a Mixing Bank

DNT-002

PPG DELTRON® NXT undercoats listed below may be placed on a mixing bank provided the following conditions are met:

1. The undercoat product must be placed on a shaker for 30 minutes to ensure uniformity prior to placement on the mixing bank. Inspect with a stir stick to make sure there is no material at the bottom of the container.
2. The product should be stirred no more than 4-5 times per day for 5 minutes each cycle.
3. The product should be used completely within 2 weeks of being placed on the mixing bank.
4. The mixing bank lid must have a good seal to minimize the amount of air entering the can while not in use to avoid skinning/seeding.

These products are the only *Deltron NXT* undercoats that should be placed on a mixing bank. Prefix listed includes all numbers.

- DPLx Epoxy Primer
- DPS, NCP, K Primer Surfacer
- DAS, K Primer Sealers

It is best practice to manually stir undercoats if the undercoat cannot be completely used within two weeks placed on a mixing bank. A minimum 10-15 turns of the crank before using is preferred. If the undercoat has not been stirred in over a week, more stirring will be required to incorporate a thorough blend of the undercoat material.

DOX355



DOX358

