



Indiana VOC Chart

Automotive Refinish Coatings

Title 326 Article 8 Rule 10

Published: 6/18/2009 | Effective: 6/1/2009

Velocity®

Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Pre-Treatment Wash Primer	6.5 (780)	* VOC content value
Primer/Primer Surfacer	4.8 (576)	
Primer Sealer	4.6 (552)	
Topcoat—Single Stage Coating	5.0 (600)	
Multi-Stage Topcoat 2-stage (BC/CC)	5.0 (600)	
Multi-Stage Topcoat 3 or more stage (BC/CC)	5.2 (624)	
Specialty Coating	7.0 (840)	
Surface Preparation (cleaner) - Plastic	6.5 (780)*	
Surface Preparation (cleaner) - Other	1.4 (168)*	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Surface Preparation				Limit: 6.5/1.4 lbs/ gal
SX103 MULTI-PREP™ (plastic only)	-	-	-	6.49
SX394 1.4 Low VOC Cleaner	-	-	-	1.34
SWX350 H2O-So-Clean™	-	-	-	0.2

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coatings					Limit: 6.5 lbs/gal
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
VP900 Etch Primer	VH901	-	-	1:1	6.25
Primer/Primer Surfacer					Limit: 4.8 lbs/gal
DPLF Epoxy Primer	DP401LF or DP402LF	-	-	2:1	4.6
DPLF Epoxy Primer	DP401LF or DP402LF	DT Series	-	2:1: ¼	4.8
VP2x0 2K Urethane Primer Surfacer	VH330	VR25x Series	-	4:½:1	4.62
Primer Sealer					Limit: 4.6 lbs/ gal
DPLF Epoxy Primer	DP401LF	Acetone	-	2:1: ½	4.52
VS3x0 2K Urethane Primer Sealer	VH330	VR25x Series	-	4:1:2	4.35
Basecoat for Multi Stage Topcoat System					Limit : 6.6 ⁴ lbs/gal
Velocity VB Basecoat	-	VR15x Series	-	1:1	6.18
Velocity VB Basecoat	-	VR15x Series	VN300	1:1:10%	6.19
Multi Stage Clear Coating					Limit: 4.2 ⁴ lbs/ gal
VC200 HS Clear	VH20x	-	-	2:1	3.56
VC300 UHS Extra Clear	VH3x1	VR551 or VR552	-	2:1:½	3.66
VC400 UHS Rapid Clear	VH40x	-	-	2:1	3.66



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Coatings for Process Specific Purposes / Additives to Create Specialty Coatings ⁶		Limit: 7.0 lbs/gal
VC850/VC800 Matte/Semi-Gloss Clear System	SU4901 Clean and Scuff Sponge	SU470LV Compliant Adhesion Promoter
VN300 Activator	SU4902 Plastic Prep Wipe	SUA470LV Compliant Adhesion Promoter
VX656 Transparent Base	SU4903 Advanced Plastic Bond	SXA1050 Plastic Adhesion Promoter
	SUA4903 Advanced Plastic Bond	SU48XLV ADPRO MAX™ Series

1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal.
2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the $VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3$, as specified by current air quality regulations.
3. Specialty coatings include, but are not limited to, the listed products.

We strongly recommend that distributors and body shop facility operators review Indiana Title 326 Article 8 Rule 10 for all requirements listed, including those above and beyond what is contained in this document. In particular, the rule should be consulted for distributor record keeping requirements (326 IAC 8-10-6 (b) including point of sale documentation), and body shop work standards (326 IAC 8-10-5), painter training requirements (326 IAC 8-10-5 (d)) and recordkeeping requirements for spray activity (326 IAC 8-10-9). A copy of the rule can be obtained from Indiana DEM <http://www.in.gov/idem/4686.htm> Select Title 326 Article 8, then scroll down to Rule 10. PPG Refinish can provide a copy if necessary.

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