

South Coast AQMD

Motor Vehicle and Mobile Equipment Non-Assembly Line Coating Operations

Rule 1151

| In Effect: 11/1/2024; Phase 1: 05/01/2025



Delfleet One

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.21 (25)
Pretreatment Coating	6.5 (780)
Primer / Primer Surfacer/ Epoxy Primer	4.8 (580)
Primer Sealer	4.6 (550)
Single Stage Coating	5.0 (600)
Color Coating	3.5 (420)
Tinted Mid-Coat	6.3 (750)
Underbody Coating	3.6 (430)
Clear Coating	4.3 (520)
Matte Clear Coating	4.6 (550)
Uniform Finish Coating	4.5 (540)
Adhesion Promoter	7.0 (540)

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.19 (23)
SXA103 MULTI-PREP®	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover	-	-	Aerosol	5.78 (693)
CFX435LV—Low VOC Cleaner		Water	1 : 1	0.20 (25)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Primer / Primer Surfacer /Epoxy Primer					Limit 4.8 lbs/gal (580 g/L)
F8801/WH/BK Thin Film Epoxy Primers	F8800	F8310		2:1:1/2	1.84 (221)
F8802/WH/BK Sandable Epoxy Primers	F8800	F8310		2:1:1/2	1.51 (181)
F8810/WH/BK Urethane Primers	F8204	F8311, F8312, F8313		4:1:1	1.43 (171)
F8810/WH/BK Urethane Primers	F8200, F8201	F8311, F8312, F8313		8:1:2	1.43 (171)
F8811 Urethane Surfacer	F8204	F8311, F8312, F8313		4:1:1	1.35 (162)
F8812/WH/BK Fast Dry Sealers	F8201	F8311		3:1:1	1.79 (215)
F8812/WH/BK Fast Dry Sealers	F8204	F8311		6:1:2	1.79 (215)

Red font indicates oxsol containing products for use through appropriate sell through period

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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Single Stage Coating					Limit: 5.0 lbs/gal (600 g/L)
F1DG Ultra Low VOC Direct Gloss	F8200, F8201, F8203	F8311, F8312, F8313		2:1:1	1.46 (175)
F1M Ultra Low VOC Matte Topcoat	F8200	F8312, F8313		3:1:6 oz/RTS gallon + 10% reducer (optional)	2.82 (338)
Basecoat for Multi Stage Topcoat System					Limit: 3.5 lbs/gal (420 g/L)
**Changes 11/1/2025 - Oxsol containing Color					
F1BC Ultra Low VOC Basecoat	F8200, F8201, F8202, F8203	F8311, F8312, F8313		2:1:1	1.48 (177)
Clear Coating					Limit: 4.3 lbs/gal (520 g/L)
F8600 Ultra Low VOC Repair Clearcoat	F8200, F8201	F8311		3:1:1	1.36 (163)
F8600 Ultra Low VOC Repair Clearcoat	F8200, F8201	F8314		3:1:1	1.89 (226)
F8605 Ultra Low VOC Clearcoat	F8200, F8201	F8311		3:1:1	1.51 (181)
F8605 Ultra Low VOC Clearcoat	F8200, F8201	F8314		3:1:1	2.01 (241)

Additional Products (listing not intended to be all inclusive)		
F8720 Blending Clear	SU4901 Clean and Scuff Sponge	SXA840 Uniform Finish Blender (Aerosol)
SLV840 Uniform Finish Blender	SU470LV 1K Compliant Adhesion Promoter	
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Table 1- Table of Standards
Regulatory VOC Content Limits and Effective Dates for Automotive Coatings

Coating Categories	Current Limits ⁽¹⁾		Phase I Limits Effective November 1, 2024		Phase II Limits		
	g/L	lb/gal	g/L	lb/gal	g/L	lb/gal	Effective Date
Base Coatings							
Color Coating ⁽²⁾	420	3.5			250	2.1	1/1/2030
Tinted Mid-Coat	420	3.5	750	6.3	250	2.1	1/1/2030
Clear Coatings							
Gloss Clear Coating	250	2.1	520	4.3	250	2.1	1/1/2030
Matte Clear Coating	250	2.1	550	4.6			
Primers and Sealers							
Pretreatment Wash Primer	660	5.5	780	6.5	660	5.5	1/1/2028
Epoxy Primer	250	2.1	580	4.8	340	2.8	1/1/2028
Primer Sealer	250	2.1	550	4.6	250	2.1	1/1/2029
Primer Surfacer	250	2.1	580	4.8	250	2.1	1/1/2029
Other Coating Categories							
Adhesion Promoter	540	4.5	840	7.0	720	6.0	1/1/2028
Single-Stage Coating	340	2.8	600	5.0	340	2.8	1/1/2028
Temporary Protective Coating	60	0.5					
Truck Bed Liner Coating	310	2.6					
Underbody Coating	430	3.6					
Uniform Finishing Coating	540	4.5					
Any Other Coating Type	250	2.1					

1 The specified limits remain in effect unless revised limits are listed in subsequent columns in the Table of Standards.

2 See Paragraph (d)(4) for Color Coatings supplied in half-pint or smaller containers.

Table 4: pCBtF and t-BAc Prohibition Timeline

Category	Prohibition Effective Date	Sell-through End Date	Use-through End Date
Color Coatings	November 1, 2025	November 1, 2026	January 1, 2028
All Other Coating Categories	May 1, 2025	May 1, 2026	July 1, 2027