Tennessee VOC Chart

Commercial Motor Vehicle and Mobile Equipment Refinishing Operations

1200-03 Chapter 18 Section 45

In Effect: 11/15/1996

Facilities located in Davidson, Rutherford, Sumner, Williamson or Wilson County whose potential emissions is greater than 15 lbs. of volatile organic compounds (VOC 's) per day.

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	1.7 (200)
Pre-Treatment Wash Primer	6.5 (780)
Primer Surfacer	4.8 (576)
Primer Sealer	4.6 (552)
Single Stage Coating	5.0 (600)
Multi Stage Coating (2 Stage - BC/CC)	5.0 (600)
Multi Stage Coating (3 or more Stages - BC/CC)	5.2 (624)
Specialty Coatings	7.0 (840)

*VOC content applies to this category only.

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				**Limit: 1.7 lbs/gal (200 g/L)**
SU4901 Clean and Scuff Sponge	-	-	-	0.06
SWX350 H_2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)
SX394 1.4 Low VOC Cleaner	-	-	-	1.34 (161)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					**Limit: 6.5 lbs/gal (780 g/L)**
SX2071 Etch Primer	SX2072			2:1	2.05 (246)
SXA1031 Etch Primer - Gray*	-	-	-	Aerosol	N/A
**Product regulated as aerosol coatings and subject to applicable PWR/MIR limits under EPA 40 CFR Part 59.*					
Primer Surfacer					**Limit 4.8 lbs/gal (576 g/L)**
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	-	4:1:2	1.0 (120)
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	SLV814	4:1:2:10%	0.94 (113)
DPLV Low VOC Epoxy Primer	DP401LV	DT18XX		2:1:1	1.16 (139)
Primer Sealer (apply over previously coated surfaces)					**Limit: 4.6 lbs/gal (552 g/L)**
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx	-	4:1:1	1.15 (138)
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx	SLV814	4:1:1:10%	1.08 (129)
Basecoat for Multi Stage Topcoat System					**Limit [1, 2]: 5.0 / 5.2 lbs/gal (600 / 624 g/L)**
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:10%	0.77 (92)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:20%	0.72 (86)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:30%	0.68 (81)
Clearcoat for Multi Stage Topcoat System					**Limit [1, 2]: 5.0 / 5.2 lbs/gal (600 / 624 g/L)**
QC-4000 Low VOC Glamour Clear	QH-4x00	QR-29xx	-	3:1: ½	1.11 (132)
QC-9000 Low VOC Speed Clear	QH-9x00	-	-	4:1	1.08 (129)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SL93LV	4:1:2%	1.06 (127)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SLV814	3:1:½	0.97 (116)

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Additional Products ***(listing not intended to be all inclusive)***		
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SU470LV 1K Compliant Adhesion Promoter
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	

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