Chicago Area/Metro East Rule

Motor Vehicle Refinishing

Illinois Title 35 Subtitle B Chapter I Subchapter c
Part 218 Subpart HH & Part 219 Subpart HH

Chicago Area : Cook, DuPage, Kane, Lake, McHenry and Will Counties and Aux Sable Township and Goose Lake Township in Grundy County and Oswego Township in Kendall County
Metro East Area : Madison, Monroe, and St. Clair Counties

Effective 3/15/1996

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Surface Preparation (Cleaner) - Plastic*	6.5 (780)
Surface Preparation (Cleaner) - Other*	1.4 (168)
Pre-Treatment Wash Primer	6.5 (780)
Primer Surfacer	4.8 (576)
Primer Sealer	4.6 (552)
Single Stage Coating	5.0 (600)
Multi Stage Coating (2 Stage - BC/CC)	5.0 (600)
Multi Stage Coating (3 or more Stages - BC/CC)	5.2 (624)
Specialty Coatings	7.0 (840)

*VOC content applies to this category only.

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				**Limit: 6.5 / 1.4 lbs/gal (780 / 168 g/L)**
SWX350 H_2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)
SX394 1.4 Low VOC Cleaner	-	-	-	1.34 (161)
SX103 MULTI-PREP® (Plastic only)	-	-	-	6.49 (778)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					**Limit: 6.5 lbs/gal (780 g/L)**
SX2071 Etch Primer	SX2072			2:1	2.05 (246)
SXA1031 Etch Primer - Gray*	-	-	-	Aerosol	N/A
**Product regulated as aerosol coatings and subject to applicable PWR/MIR limits under EPA 40 CFR Part 59.*					
Primer Surfacer					**Limit 4.8 lbs/gal (576 g/L)**
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	-	4:1:2	1.0 (120)
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	SLV814	4:1:2:10%	0.94 (113)
DPLV Low VOC Epoxy Primer	DP401LV	DT18XX		2:1:1	1.16 (139)
Primer Sealer (apply over previously coated surfaces)					**Limit: 4.6 lbs/gal (552 g/L)**
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx		4:1:1	1.15 (138)
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx	SLV814	4:1:1:10%	1.08 (129)
Basecoat for Multi Stage Topcoat System					**Limit [1, 2]: 5.0 / 5.2 lbs/gal (600 / 624 g/L)**
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:10%	0.77 (92)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:20%	0.72 (86)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:30%	0.68 (81)
Clearcoat for Multi Stage Topcoat System					**Limit [1, 2]: 5.0 / 5.2 lbs/gal (600 / 624 g/L)**
QC-4000 Low VOC Glamour Clear	QH-4x00	QR-29xx	-	3:1: ½	1.11 (132)
QC-9000 Low VOC Speed Clear	QH-9x00	-	-	4:1	1.08 (129)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SL93LV	4:1:2%	1.06 (127)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SLV814	3:1:½	0.97 (116)

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Additional Products ***(listing not intended to be all inclusive)***		
SU4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)
DX73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SL814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1056 Flexible 2K Sealer
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	SX1057 Flexible 2K Surfacer
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	SU470LV 1K Compliant Adhesion Promoter

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