Imperial County APCD

Automotive Refinishing Operations

Rule 427

Amended: 2/23/2010 | **In Effect: 4/1/2010**

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Solvent (Surface Cleaner)*	0.21 (25)	
Pretreatment Coating	5.5 (660)	
Primer / Primer Surfacer	2.1 (250)	
Primer Sealer	2.1 (250)	
Single Stage Coating	2.8 (340)	
Color Coating	3.5 (420)	
Underbody Coating	3.6 (430)	
Clear Coating	2.1 (250)	
Uniform Finish Coating	4.5 (540)	
Adhesion Promoter	4.5 (540)	*VOC content applies to this category only

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				**Limit: 0.21 lbs/gal (25 g/L)**
SWX350 H_2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					**Limit: 5.5 lbs/gal (660 g/L)**
SX2071 Etch Primer	SX2072			2:1	2.05 (246)
SXA1031 Etch Primer - Gray*	-	-	-	Aerosol	N/A
**Products regulated as aerosol coatings and subject to applicable MIR limits under the California Aerosol Coating Product Regulation (Title 17, CCR, Sections 94520–94528).*					
Primer Surfacer					**Limit 2.1 lbs/gal (250 g/L)**
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	-	4:1:2	1.0 (120)
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	SLV814	4:1:2:10%	0.94 (113)
Primer Sealer (apply over previously coated surfaces)					**Limit: 2.1 lbs/gal (250 g/L)**
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx		4:1:1	1.15 (138)
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx	SLV814	4:1:1:10%	1.08 (129)
Basecoat for Multi Stage Topcoat System					**Limit: 3.5 lbs/gal (420 g/L)**
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:10%	0.77 (92)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:20%	0.72 (86)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:30%	0.68 (81)
Clearcoat for Multi Stage Topcoat System					**Limit: 4.3 lbs/gal (520 g/L)**
QC-4000 Low VOC Glamour Clear	QH-4x00	QR-29xx	-	3:1: ½	1.11 (132)
QC-9000 Low VOC Speed Clear	QH-9x00	-	-	4:1	1.08 (129)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SL93LV	4:1:2%	1.06 (127)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SLV814	3:1:½	0.97 (116)

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Additional Products ***(listing not intended to be all inclusive)***		
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SU470LV 1K Compliant Adhesion Promoter
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	

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