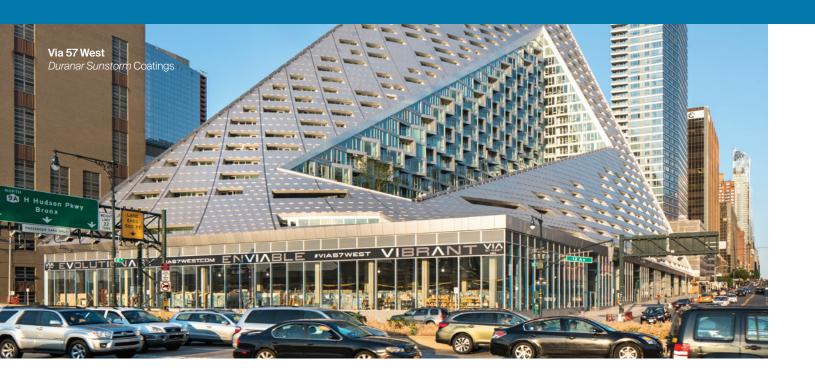
# Trusted performance. Exceptional color.



# PPG DURANAR® solid color, mica and metallic coil coatings







## Proven performance for nearly 60 years

Recognized as one of the world's most specified architectural metal coatings, *Duranar* liquid coatings are formulated with 70% PVDF (polyvinylidene fluoride) combined with PPG's proprietary resin and pigment technologies. The high-performance formulations are available in a two-coat system with a corrosion-inhibitive primer and a durable fluoropolymer color coat or a three-coat system with a clearcoat layer for enhanced protection.

Duranar coatings demonstrate exceptional resistance to color fading, acid rain, ultraviolet rays, chipping and peeling when applied by an approved applicator. They meet or exceed FGIA/AAMA 2605 performance specifications for aluminum and are approved for use on properly cleaned and treated aluminum and coated steel products, including G90 hot-dipped galvanized, GALFAN®, GALVALUME® and ZINCALUME® substrates.

Additionally, *Duranar* coatings have passed third-party graffiti resistance<sup>1</sup> testing in accordance with Method A of ASTM D6578/D6578M-13 (2024) standards.

Duranar coatings are available in a diverse palette of rich solid colors, shimmering micas and dynamic metallics, with options for custom colors.

#### The PPG Benefit

- Long-term durability
- Excellent resistance to chalk and color fade
- Outstanding corrosion and chemical resistance
- Exceptional graffiti resistance<sup>1</sup>
- Excellent flexibility helps with rigorous post-forming operations
- Minimal maintenance: can be cleaned with mild detergents and solvents
- Minor scratches can be repaired in the field

#### **Suggested industries**

**Building products** 

#### Suggested end uses

Building panels

High-end storefronts

Curtain walls

Roof panels

#### **Specifications**

FGIA/AAMA 2605



## **Duranar** coil coating products



#### **Duranar Solid Color Coil Coating System**

When it comes to architectural design, color matters. So does performance. That is why generations of architects and building owners have counted on *Duranar* coil coatings to protect and beautify their metal building surfaces in various climates around the world. PPG offers an extensive color palette in a wide range of formulations, each designed to provide the desired balance of cost, aesthetics and performance.





#### **Duranar SUNSTORM® Mica-Effect Coil Coating System**

Duranar Sunstorm coating systems feature the same two-coat application as conventional Duranar solid color coating systems, adding pearlescent mica flake to the color layer to create a dazzling metalescent look — without the need for aluminum flake or a third-layer clear coat. Duranar Sunstorm coatings can also be formulated with PPG's proprietary ULTRA-COOL® infrared (IR)-reflective coating technology to help make buildings cooler, more comfortable and more energy-efficient.



#### **Duranar XL Metallic Coil Coating System**

Duranar XL metallic coating systems offer added protection on metal roofs, wall panels and architectural components in difficult seacoast and industrial environments. The three- and four-coat systems consist of a primer, a barrier coat, a color coat (with or without mica flake) and a clear topcoat. The clear topcoat protects the color coat from atmospheric pollutants and enhances its durability. The barrier coat provides excellent UV protection for the primer when semi-transparent colors are applied. The overall film thickness creates a system with outstanding barrier protection, corrosion resistance, chemical resistance and toughness.



# **Duranar** coil coating products





| Product Characteristics | Test Standard                                  | Aluminum  | Coated Steel <sup>2</sup>  |
|-------------------------|--|---|--|
| Dry Film Thickness      | ASTM D1400                                     | 0.20-0.30 mil primer<br>0.70-0.80 mil color/metallic<br>0.30-0.40 mil clear topcoat | 0.20 mil primer<br>0.75 mil barrier<br>0.75 mil color/metallic<br>0.50 mil clear topcoat |
| Gloss                   | ASTM D523<br>Standard @ 60°<br>Low gloss @ 85° | 25 - 35<br>< 10   | 25 - 35<br>< 10  |

| Performance Properties            | Test Standard  | Aluminum   | Coated Steel <sup>2</sup>  |
|-----------------------------------|--|--|--|
| Pencil Hardness                   | ASTM D3363   | F-2H   | F - 2H   |
| Flexibility (T-Bend) <sup>3</sup> | ASTM 4145  | 0 - 2 T-bend; no pick-off  | 0 - 2 T-bend; no pick-off  |
| Adhesion                          | ASTM D3359   | No adhesion loss   | No adhesion loss   |
| Reverse Impact                    | ASTM D2794 1.5 x metal thickness (aluminum) 3.0 x metal thickness (coated steel) | No cracking or adhesion loss<br>No cracking or adhesion loss                   | No cracking or adhesion loss<br>No cracking or adhesion loss                   |
| Acid Resistance                   | ASTM D1308<br>10% muriatic acid – 24 hours<br>20% sulfuric acid – 18 hours       | No effect<br>No effect   | No effect<br>No effect   |
| Acid Rain Test                    | Kesternich SO <sub>2</sub> , DIN 50018   | 15 cycles minimum<br>No objectionable change                                   | 15 cycles minimum<br>No objectionable change                                   |
| Alkali Resistance                 | ASTM D1308<br>10%, 25% NaOH, 1 hour  | No effect  | No effect  |
| Salt Spray Resistance             | ASTM B117<br>5% salt fog @ 95° F (35° C)   | None or few #8 blisters;<br>> 1/16" scribe creep average<br>Passes 4,000 hours | None or few #8 blisters;<br>> 1/16" scribe creep average<br>Passes 1,000 hours |
| Humidity Resistance               | ASTM D714, ASTM D2247,<br>100% relative humidity<br>@ 95° F (35° C)              | Passes 4,000 hours<br>No #8 blisters   | Passes 1,500 hours<br>No #8 blisters   |
| Exterior Exposure                 | ASTM D2244, ASTM D4214<br>10 Years @ 45°, South Florida                          | Maximum 5 fade<br>Maximum 8 chalk  | Maximum 5 fade<br>Maximum 8 chalk  |
| Graffiti Resistance <sup>1</sup>  | ASTM D6578,<br>ASTM D6578M-13  | Meets or exceeds   | Meets or exceeds   |

For project support, color samples or technical assistance, please email us at **ppgmetalcoatings@ppg.com** or contact us at 1.800.258.6398.

Shown:

432 Park Avenue Bridgeport Active Healthcare New York, NY Toronto, ON Photos by Tom Kessler Photo by Tom Arban

Nemours / Alfred I. DuPont Hospital for Children Wilmington, DE Photos by Tom Kessler

New York, NY Photos by Tom Kessler

- 1 Graffiti resistance can be enhanced with additional Duranar or PPG CORAFLON® clearcoat layer. Refer to PPG's coil and extrusion maintenance guide for cleaning recommendations. Visit **ppgmetalcoatings.com** for more information.
- 2 Coated steel includes G90 hot-dip galvanized, Galfan, Galvalume and Zincalume substrates.
- 3 Fracturing or rupturing of substrate will rupture coatings. Heavy-gauge and clad steel substrates impose limitations on formability. Duranar coatings are generally flexible beyond the point of substrate rupture.

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