State of Indiana

Automotive Refinishing Coatings

Title 326, Article 8, Rule 10

Amended 3/27/2009 In Effect: 6/1/2009

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Surface Preparation (Cleaner) -Plastic*	6.5 (780)
Surface Preparation (Cleaner) - Other*	1.4 (168)
Pretreatment Wash Primer	6.5 (780)
Primer / Primer Surfacer	4.8 (576)
Primer Sealer	4.6 (552)
Single Stage Coating	5.0 (600)
Multi-Stage Coating (2 Stage—BC/CC)	5.0 (600)
Multi-Stage Coating (3 or more Stages—BC/CC)	5.2 (624)
Specialty Coating	7.0 (840)

*VOC content applies to this category only

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				**Limit: 6.5 / 1.4 lbs/gal (780 / 168 g/L)**
SWX350 H_2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)
SX103 MULTI-PREP® (Plastic only)				6.49 (778)
SX394 1.4 Low VOC Cleaner				1.34 (161)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					**Limit: 6.5 lbs/gal (780 g/L)**
SX2071 Etch Primer	SX2072			2:1	2.05 (246)
SXA1031 Etch Primer - Gray*	-	-	-	Aerosol	N/A
****Product regulated as aerosol coatings and subject to applicable PWR/MIR limits under EPA 40 CFR Part 59***					
Primer Surfacer					**Limit 4.8 lbs/gal (576 g/L)**
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	-	4:1:2	1.0 (120)
QP-5x00 Low VOC Primer Surfacer	QH-3800	QR-29xx	SLV814	4:1:2:10%	0.94 (113)
DPLV Low VOC Epoxy Primer	DP401LV	DT18XX		2:1:1	1.16 (139)
Primer Sealer (apply over previously coated surfaces)					**Limit: 4.6 lbs/gal (552 g/L)**
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx		4:1:1	1.15 (138)
QS-3x00 Low VOC Primer Sealer	QH-3800	QR-29xx	SLV814	4:1:1:10%	1.08 (129)
Basecoat for Multi Stage Topcoat System					**Limit: 5.0 / 5.2 lbs/gal (600 624 g/L)**
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:10%	0.77 (92)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:20%	0.72 (86)
QB Waterborne Basecoat	-	QR2960/QR2970	-	1:30%	0.68 (81)
Clearcoat for Multi Stage Topcoat System					**Limit [1, 2]: 5.0 / 5.2 lbs/gal (600 / 624 g/L)**
QC-4000 Low VOC Glamour Clear	QH-4x00	QR-29xx	-	3:1: ½	1.11 (132)
QC-9000 Low VOC Speed Clear	QH-9x00	-	-	4:1	1.08 (129)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SL93LV	4:1:2%	1.06 (127)
QC-9000 Low VOC Speed Clear	QH-9x00	-	SLV814	3:1:½	0.97 (116)

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Additional Products ***(listing not intended to be all inclusive)***		
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SU470LV 1K Compliant Adhesion Promoter
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	

1 The VOC limit on tri-coat & quad-coat multi-stage systems is 5.2 lbs/gal.
2 The VOC of the BC/CC system is determined by BC/CC composite calculation, where the VOC system = (VOC BC + VOC CC)/3 {as specifically required by air quality regulations.

We strongly recommend that distributors and body shop facility operators review Indiana Title 326 Article 8 Rule 10 for all requirements listed, including those above and beyond what is contained in this document. In particular, the rule should be consulted for distributor record keeping requirements (326 IAC 8-10-6 (b) including point of sale documentation), and body shop work standards (326 IAC 8-10-5), painter training requirements (326 IAC 8-10-5 (d)) and recordkeeping requirements for spray activity (326 IAC 8-10-9). A copy of the rule can be obtained from Indiana DEM https://.in.gov/idem/airquality/2422.htm Select Auto Refinishing Rule 326 IAC 8-10 [PDF], then scroll down to Rule 10. PPG Refinish can provide a copy if necessary.

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