# Eastern Kern APCD

Motor Vehicle and Mobile Equipment Refinishing Operations

**Rule 410.4A**

Amended: 3/13/2014 | **In Effect: 3/13/2014**

| Coating Category | lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts). | |
|---|---|---|
| Solvent (Surface Cleaner)* | 0.21 (25) | |
| Pretreatment Coating | 5.5 (660) | |
| Primer / Primer Surfacer | 2.1 (250) | |
| Primer Sealer | 2.1 (250) | |
| Single Stage Coating | 2.8 (340) | |
| Color Coating | 3.5 (420) | |
| Underbody Coating | 3.6 (430) | |
| Clear Coating | 2.1 (250) | |
| Uniform Finish Coating | 4.5 (540) | |
| Adhesion Promoter | 4.5 (540) | *VOC content applies to this category only |

| Product Code & Name | Hardener/ Activator | Reducer | Mix Ratio | VOC Content |
|---|---|---|---|---|
| **Solvent (Surface Cleaner)** | | | | **Limit: 0.21 lbs/gal (25 g/L)** |
| SWX350 $H_2O$-SO-CLEAN® Wax & Grease Remover | - | - | - | 0.17 (20) |
| SX1009 2.9 VOC Bug & Tar Remover* | | | | 2.89 (346) |
| SX330 Wax and Grease Remover* | - | - | - | 6.31 (756) |
| SX394 1.4 Low VOC Cleaner* | - | - | - | 1.34 (161) |

*Rule 410.4A V. E allows the use of surface preparation solvents to clean plastic parts just prior to coating or VOC-containing materials for the removal of wax and grease provided that nonaerosol, hand-held spray bottles are used with a maximum solvent VOC content of 780 g/l and the total volume of the solvent does not exceed 20 gallons per year per facility. Records of solvent usage shall be kept in accordance with Section VII.C.4 of this rule.

| Product Code & Name | Hardener/Activator | Reducer | Additives | Mix Ratio | Applied VOC Less Water Less Exempt |
|---|---|---|---|---|---|
| **Pre-Treatment Coatings** | | | | | **Limit: 5.5 lbs/gal (660 g/L)** |
| SX2071 Etch Primer | SX2072 | | | 2:1 | 2.05 (246) |
| SXA1031 Etch Primer - Gray** | - | - | - | Aerosol | N/A |
| ***Products regulated as aerosol coatings and subject to applicable MIR limits under the California Aerosol Coating Product Regulation (Title 17, CCR, Sections 94520–94528).* | | | | | |
| **Primer Surfacer** | | | | | **Limit 2.1 lbs/gal (250 g/L)** |
| QP-5x00 Low VOC Primer Surfacer | QH-3800 | QR-29xx | - | 4:1:2 | 1.0 (120) |
| QP-5x00 Low VOC Primer Surfacer | QH-3800 | QR-29xx | SLV814 | 4:1:2:10% | 0.94 (113) |
| **Primer Sealer (apply over previously coated surfaces)** | | | | | **Limit: 2.1 lbs/gal (250 g/L)** |
| QS-3x00 Low VOC Primer Sealer | QH-3800 | QR-29xx | | 4:1:1 | 1.15 (138) |
| QS-3x00 Low VOC Primer Sealer | QH-3800 | QR-29xx | SLV814 | 4:1:1:10% | 1.08 (129) |
| **Basecoat for Multi Stage Topcoat System** | | | | | **Limit: 3.5 lbs/gal (420 g/L)** |
| QB Waterborne Basecoat | - | QR2960/QR2970 | - | 1:10% | 0.77 (92) |
| QB Waterborne Basecoat | - | QR2960/QR2970 | - | 1:20% | 0.72 (86) |
| QB Waterborne Basecoat | - | QR2960/QR2970 | - | 1:30% | 0.68 (81) |
| **Clearcoat for Multi Stage Topcoat System** | | | | | **Limit: 4.3 lbs/gal (520 g/L)** |
| QC-4000 Low VOC Glamour Clear | QH-4x00 | QR-29xx | - | 3:1: ½ | 1.11 (132) |
| QC-9000 Low VOC Speed Clear | QH-9x00 | - | - | 4:1 | 1.08 (129) |
| QC-9000 Low VOC Speed Clear | QH-9x00 | - | SL93LV | 4:1:2% | 1.06 (127) |
| QC-9000 Low VOC Speed Clear | QH-9x00 | - | SLV814 | 3:1:½ | 0.97 (116) |

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| **Additional Products** ***(listing not intended to be all inclusive)*** | | |
|---|---|---|
| SLV4985 Universal Flattening Agent | SU4901 Clean and Scuff Sponge | SXA1044 High Build Flexible Surfacer (Aerosol) |
| SLV73 Fisheye Eliminator | SUA4903 Advanced Plastic Bond (Aerosol) | SXA1050 Plastic Adhesion Promoter (Aerosol) |
| SLV814 Universal Flexibilizer | SWX100 Waterborne Gun Cleaner | SX1047 High Build WB Flexible Surfacer |
| SLV840 Uniform Finish Blender | SXA840 Uniform Finish Blender (Aerosol) | SXA1041 Bumper Black (Aerosol) |
| SLV898 Retarder | SXA1030 Black Guide Coat (Aerosol) | SU470LV 1K Compliant Adhesion Promoter |

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