



Sacramento Metro AQMD

Rule 459

Automotive, Mobile Equipment and Associated Parts and Components Coating Operations

Amended: 08/25/2011 | In Effect: 02/25/2012

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts)			
Solvent (Surface Cleaner)	0.21 (25)* * VOC content value			
Pretreatment Coating/Wash Primer	5.5 (660)			
Primer/Primer Surfacer	2.1 (250)			
Primer Sealer	2.1 (250)			
Single-Stage Coating	2.8 (340)			
Color Coating	3.5 (420)			
Clear Coating	2.1 (250)			
Uniform Finish Coating	4.5 (540)			
Adhesion Promoter	4.5 (540)			
Product Code & Name		Reducer	Mix Ratio	VOC Content
Solvent (Substrate Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H2O-SO-CLEAN® Wax & Grease Remover		-	-	0.17 (20)
CFX435LV - Low VOC Cleaner		Water	1 : 1	0.20 (25)
SX1009 2.9 VOC Bug and Tar Remover*		-	-	2.89 (346)
* Allowed under Rule 459 Section 310.7 "A person shall not use any solvent other than bug and tar remover regulated under Consumer Products. Regulation 94507"				
Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer/Primer Surfacer				Limit: 2.1 lbs/gal (250 g/L)
F8801/WH/BK Thin Film Epoxy Primers	F8800	F8310	2 : 1 : 1/2	1.84 (221)
F8802/WH/BK Sandable Epoxy Primers	F8800	F8310	2 : 1 : 1/2	1.51 (181)
F8810/WH/BK Urethane Primers	F8204	F8311, F8312, or F8313	4 : 1 : 1	1.43 (171)
F8810/WH/BK Urethane Primers	F8200 or F8201	F8311, F8312, or F8313	8 : 1 : 2	1.43 (171)
F8811 Urethane Surfacer	F8204	F8311, F8312, or F8313	4 : 1 : 1	1.35 (162)
F8812/WH/BK Fast Dry Sealers	F8201	F8311	3 : 1 : 1	1.79 (215)
F8812/WH/BK Fast Dry Sealers	F8204	F8311	6 : 1 : 2	1.79 (215)
Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Single-Stage Coating				Limit: 2.8 lbs/gal (340 g/L)
F1DG Ultra Low VOC Direct Gloss	F8200, F8201, or F8203	F8311, F8312, or F8313	2 : 1 : 1	1.46 (175)
F1M Ultra Low VOC Matte Topcoat	F8200	F8312 or F8313	3 : 1 : 1	1.50 (180)



Delfleet One™

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Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating				Limit: 3.5 lbs/gal (420 g/L)
F1BC Ultra Low VOC Basecoat	F8200, F8201, F8202, or F8203	F8311, F8312, or F8313	2 : 1 : 1	1.48 (177)
Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Clear Coating				Limit: 2.1 lbs/gal (250 g/L)
F8600 Ultra Low VOC Repair Clearcoat	F8200 or F8201	F8311	3 : 1 : 1	1.36 (163)
F8600 Ultra Low VOC Repair Clearcoat	F8200 or F8201	F8314	3 : 1 : 1	1.89 (226)
F8605 Ultra Low VOC Clearcoat	F8200 or F8201	F8311	3 : 1 : 1	1.51 (181)
F8605 Ultra Low VOC Clearcoat	F8200 or F8201	F8314	3 : 1 : 1	2.01 (241)
Additional Products: (listing not intended to be all inclusive)				
F8720 Blending Clear	SU4901 Clean and Scuff Sponge		SXA840 Uniform Finish Blender (Aerosol)	
SLV840 Uniform Finish Blender	SU470LV 1K Compliant Adhesion Promoter			

Sacramento Metro AQMD Rule 459 – PPG DELFLEET ONE™

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