

# ENVIROBASE®

## HIGH PERFORMANCE

### Post - Add T493 Modifier Reduction Chart

Mix contains 10% T492 Adjuster

| Reduced Color |                      | Approx. T494 Used to Reduce Color |             |             |
|---------------|----------------------|-----------------------------------|-------------|-------------|
|               |                      | 10%                               | 20%         | 30%         |
| Parts/Grams   | Approx. mixed Volume | T493                              | T493        | T493        |
|               |                      | Parts/Grams                       | Parts/Grams | Parts/Grams |
| 128           | 4 oz.                | 5.12                              | 4.48        | 3.84        |
| 192           | 6 oz.                | 7.68                              | 6.72        | 5.76        |
| 256           | 8 oz.                | 10.24                             | 8.96        | 7.68        |
| 384           | 12 oz.               | 15.36                             | 13.44       | 11.52       |
| 512           | 16 oz.               | 20.48                             | 17.92       | 15.36       |
| 640           | 20 oz.               | 25.6                              | 22.4        | 19.2        |
| 768           | 24 oz.               | 30.72                             | 26.88       | 23.04       |
| 1024          | 32 oz.               | 40.96                             | 35.84       | 30.72       |

Adding T493 to already mixed and reduced color can easily be done with the aid of this chart.

As a best practice, always include T492 Adjuster as part of the initial color reduction. T492 Adjuster is a performance additive that improves application does not affect color or pot life.

#### Instructions:

- Determine the amount of mixed color to be activated by T493 by weighing mixed color to the nearest increment or pouring off to the nearest fluid ounce.
- Estimate the T494 reduction to the nearest 10% and determine the amount of T493 to be added.  
i.e. 12 ounces of mixed color and reduced with 20% T494 = 13.44 units of T493
- After stirring T493 into mixed color, add approximately 5% additional T494 Thinner and re-stir.

Post adding T493 Modifier to mixed color will reduce the sprayable pot life to about 1 hr. Complete color sprayout checks and cut-in areas first, before post activating with T493 Modifier.

