



Eastern Kern APCD
Rule 410.4A
Motor Vehicle and Mobile Equipment
Refinishing Operations
 Amended: 03/13/2014 | In Effect: 03/13/2014

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts)				
Solvent (Surface Cleaner)	0.21 (25)* * VOC content value				
Pretreatment Coating/Wash Primer	5.5 (660)				
Primer/Primer Surfacer	2.1 (250)				
Primer Sealer	2.1 (250)				
Single-Stage Coating	2.8 (340)				
Color Coating	3.5 (420)				
Clear Coating	2.1 (250)				
Uniform Finish Coating	4.5 (540)				
Adhesion Promoter	4.5 (540)				
Product Code & Name		Reducer	Mix Ratio	VOC Content	
Solvent (Substrate Cleaner) Limit: 0.21 lbs/gal (25 g/L)					
SWX350 H2O-SO-CLEAN® Wax & Grease Remover		-	-	0.17 (20)	
CFX435LV - Low VOC Cleaner		Water	1 : 1	0.20 (25)	
SX1009 2.9 VOC Bug and Tar Remover*		-	-	2.89 (346)	
*Rule 410.4A V. E allows the use of surface preparation solvents to clean plastic parts just prior to coating or VOC-containing materials for the removal of wax and grease provided that non-aerosol, hand-held spray bottles are used with a maximum solvent VOC content of 780 g/l and the total volume of the solvent does not exceed 20 gallons per year per facility. Records of solvent usage shall be kept in accordance with Section VII.C.4 of this rule.					
Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Primer/Primer Surfacer Limit: 2.1 lbs/gal (250 g/L)					
F8801/WH/BK Thin Film Epoxy Primers		F8800	F8310	2 : 1 : 1/2	1.84 (221)
F8802/WH/BK Sandable Epoxy Primers		F8800	F8310	2 : 1 : 1/2	1.51 (181)
F8810/WH/BK Urethane Primers		F8204	F8311, F8312, or F8313	4 : 1 : 1	1.43 (171)
F8810/WH/BK Urethane Primers		F8200 or F8201	F8311, F8312, or F8313	8 : 1 : 2	1.43 (171)
F8811 Urethane Surfacer		F8204	F8311, F8312, or F8313	4 : 1 : 1	1.35 (162)
F8812/WH/BK Fast Dry Sealers		F8201	F8311	3 : 1 : 1	1.79 (215)
F8812/WH/BK Fast Dry Sealers		F8204	F8311	6 : 1 : 2	1.79 (215)
Product Code & Name		Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Single-Stage Coating Limit: 2.8 lbs/gal (340 g/L)					
F1DG Ultra Low VOC Direct Gloss		F8200, F8201, or F8203	F8311, F8312, or F8313	2 : 1 : 1	1.46 (175)
F1M Ultra Low VOC Matte Topcoat		F8200	F8312 or F8313	3 : 1 : 1	1.50 (180)



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Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating				Limit: 3.5 lbs/gal (420 g/L)
F1BC Ultra Low VOC Basecoat	F8200, F8201, F8202, or F8203	F8311, F8312, or F8313	2 : 1 : 1	1.48 (177)
Product Code & Name	Hardener	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
Clear Coating				Limit: 2.1 lbs/gal (250 g/L)
F8600 Ultra Low VOC Repair Clearcoat	F8200 or F8201	F8311	3 : 1 : 1	1.36 (163)
F8600 Ultra Low VOC Repair Clearcoat	F8200 or F8201	F8314	3 : 1 : 1	1.89 (226)
F8605 Ultra Low VOC Clearcoat	F8200 or F8201	F8311	3 : 1 : 1	1.51 (181)
F8605 Ultra Low VOC Clearcoat	F8200 or F8201	F8314	3 : 1 : 1	2.01 (241)
Additional Products: (listing not intended to be all inclusive)				
F8720 Blending Clear	SU4901 Clean and Scuff Sponge		SXA840 Uniform Finish Blender (Aerosol)	
SLV840 Uniform Finish Blender	SU470LV 1K Compliant Adhesion Promoter			

Eastern Kern APCD Rule 410.4A – PPG DELFLEET ONE™

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