



Undercoats on a Mixing Bank

- D822 Corrosion Resistant Primer
- D825 2K Tintable Surfacer Base
- D839 2K Primer Surfacer/Sealer
- Uni-Prime[®] DTM
- 2K Chromatic Sealer (D8070 – D8075 series)

The undercoats listed above can be put on a mixing bank provided the following conditions are met:

1. The product must be shaken to uniformity prior to placement on the mixing bank.
2. The product should be stirred no more than 4- 5 times per day for 5 minutes.
3. The product should be used within 2 weeks of placing on the mixing bank.
4. The mixing bank lid must have a good seal in order to minimize the amount of air entering the can while not in use to avoid skinning/seeding.

The products listed above are the only Global undercoats that should be put on a mixing bank.