



**Maricopa County**  
Automotive Refinish Coatings  
**Regulation III, Rule 345, Section 301**  
In Effect: 1/1/2013



Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Solvent (Surface Cleaner)*	1.4	*VOC content value applies to this category only. Note: See Regulation III, Rule 345, Sections 302 & 303 for limits for Heavy Duty Truck, Truck-Trailer, New Surfaces and Heavy Duty Vehicles.
Pretreatment Coating	6.5	
Primer Surfacer	4.8	
Primer Sealer	4.6	
Single Stage Coating	5.0	
Multi Stage Coating (2 Stage - BC/CC)	5.0	
Multi Stage Coating (3 or more Stages - BC/CC)	5.2	
Specialty Coatings	7.0	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
<b>Solvent (Surface Cleaner)</b>				<b>Limit: 1.4 lbs/gal</b>
SWX350 H2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.20
SX1005 Low VOC Wax and Grease Remover	-	-	-	0.42

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Pretreatment Coatings</b>					<b>Limit: 6.50 lbs/gal</b>
P330-1100 Etch Primer	P330-1101	-	-	1:1	6.2
SXA1031 Etch Primer (aerosol)	-	-	-	RTS	N/A
<b>Primer / Primer Surfacer</b>					<b>Limit 4.80 lbs/gal</b>
P330-1300 Acrylic Surfacer	-	P830-2100	-	1:1	4.8
P330-1700 2K High Build Primer Surfacer	P315-3700	P830-20XX	-	4:1:1	4.66
<b>Primer Sealer (apply over previously coated surfaces)</b>					<b>Limit: 4.60 lbs/gal</b>
P330-1200 Epoxy Primer	P330-1201	-	-	2:1	4.6
P330-1400 Synthetic Sealer	-	P830-20XX	-	4:1	4.6
P330-1600 2 Pack Primer Sealer	P315-3500	P830-20XX	-	8:2-3:1	4.6
<b>Single Stage Coating</b>					<b>Limit: 5.0 lbs/gal</b>
VA Acrylic Enamel	-	P830-20XX	-	4:1	5.0
VA Acrylic Enamel Activated	P315-3500	P830-20XX	-	16:1:4	5.0
VU 2-Pack Urethane	P315-3500	P830-20XX	-	8:1:2	5.0



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Multi-Stage Topcoat</b>					<b>System VOC Limit<sup>1</sup>: 5.0 lbs/gal</b>
<b>Basecoat</b>					<b>Limit<sup>2</sup>: 6.3;bs/gal</b>
VB Basecoat	-	P830-20XX	-	1:1	6.3
VBP Basecoat	-	P830-20XX	-	1:1	6.3
<b>Clear Coating</b>					<b>Limit: 4.35<sup>2</sup> lbs/gal</b>
P390-4000 HS Clearcoat	P315-3511	P830-20XX	-	4:1:1	4.3
P390-4001 Rapid Clear	P315-3511	P830-20XX	-	4:1:1	4.3
P390-4003 Multi-Purpose Clear	P315-353X	-	-	4:1	4.18
<b>Coatings for Process Specific Purposes / Additives to Create Specialty Coatings<sup>3</sup></b>					<b>Limit: 7.0 lbs/gal</b>
P330-1800 Plastics Primer	SXA1044 High Build Flexible Surfacer				
SX1056 Flexible Sealer	SXA1050 Plastic Adhesion Promoter				
SX1057 Flexible Surfacer	SU4901 Clean & Scuff Sponge				
SXA1030 Black Guide Coat	SU4902 Plastic Prep Wipe				
SXA1041 Bumper Black	SU4903/SUA4903 Advanced Plastic Bond				
SXA840 Uniform Finish Blender					
1. The VOC limit on Tri-Coat and Quad-Coat Multi-Stage Systems is 5.2 lbs/gal. 2. The VOC of the BC/CC (Multi-stage) system is found by BC/CC composite calculation, where the $VOC_{sys} = (VOC_{bc} + 2VOC_{cc}) / 3$ as specified by current air quality regulations. 3. Specialty coatings include, but are not limited to, the listed products					

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