



Eastern Kern APCD

Motor Vehicle and Mobile Equipment Refinishing Operations

Rule 410.4A

Amended: 3/13/2014 | In Effect: 3/13/2014

ENVIROBASE®
HIGH PERFORMANCE

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Solvent (Surface Cleaner)*	0.21 (25)	*VOC content applies to this category only.
Pretreatment Coating	5.5 (660)	
Primer / Primer Surfacer	2.1 (250)	
Primer Sealer	2.1 (250)	
Single Stage Coating	2.8 (340)	
Color Coating	3.5 (420)	
Underbody Coating	5.4 (650)	
Clear Coating	2.1 (250)	
Uniform Finish Coating	4.5 (540)	
Adhesion Promoter	4.5 (540)	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug & Tar Remover*	-	-	-	2.89 (346)
SX330 Wax and Grease Remover*	-	-	-	6.31 (756)
SX394 1.4 Low VOC Cleaner*	-	-	-	1.34 (161)
*Rule 410.4A V. E allows the use of surface preparation solvents to clean plastic parts just prior to coating or VOC-containing materials for the removal of wax and grease provided that nonaerosol, hand-held spray bottles are used with a maximum solvent VOC content of 780 g/l and the total volume of the solvent does not exceed 20 gallons per year per facility. Records of solvent usage shall be kept in accordance with Section VII.C.4 of this rule.				

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limit: 5.5 lbs/gal (660 g/L)	
SX1071 ECOBASE® 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Limit 2.1 lbs/gal (250 g/L)	
ECP35 High Production Surfacer	EH391, EH392	ECRXX	-	4:1:1	1.71 (205)
ECP35 High Production Surfacer	EH391, EH392	ECRXX	SLV814	4:1:1:110%	1.67 (200)
DPLV Low VOC Epoxy Primer	DP401LV	DT18XX		2:1:1	1.16 (139)
EPW115 Waterborne Speed Prim	-	T494	-	1: 13%	0.72 (86)
NCP450 Iso-Free Primer	NCX455	DT18XX	-	4:1:1	1.33 (174)
Primer Sealer (apply over previously coated surfaces)				Limit: 2.1 lbs/gal (250 g/L)	
ECS2X A-Chromatic LV Sealer	EH391, EH392	D8764, D8774, D8767	-	4:1:1	2.05 (246)
ECS8X A-Chromatic LV Sealer	EH391, EH392	ECRXX, D87XX, DT18XX	-	4:1:1	2.07 (248)



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Product Code & Name	Hardener/Modifier/ Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Basecoat for Multi Stage Topcoat System					Limit: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (420)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)
Underbody Coatings (Specialty)					Limit: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:15:20	3.09 (370)
Clearcoat for Multi Stage Topcoat System					Limit: 2.1 lbs/gal (250 g/L)
DC4125 <i>Ceramiclear</i>	DCH4126			2:1	2.05 (246)
EC520 En-V [®] High Production Clearcoat	ECH5075	ECRXX		3:1:1	2.07 (248)
EC530 En-V Performance Clearcoa	ECH5075	ECRXX		3:1:1	1.94 (232)
EC550 En-V Ultra Gloss Clearcoat	ECH5075	ECRXX		3:1:1	2.01 (241)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	DT1855		4:1:1	2.08 (249)
	ECH8075	ECA83		4:1:1	1.90 (228)
EC5515 Low VOC Matte Clear	ECH5075	ECRXX, DT1585		3:1:1	2.02 (242)
EC5517 Low VOC Semig-Gloss Clear	ECH5075	ECRXX, DT1585		3:1:1	2.02 (242)
VC5250 DITZLER [®] Satin Clear	VH7250	DT18XX	-	4:1:1.5	1.86 (2.23)
VC5700 <i>Ditzler</i> Custom Clear	VH7780, VH7795	DT1855	-	2:1:1	2.08 (249)
Additional Products (<i>listing not intended to be all inclusive</i>)					
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge		SXA1044 High Build Flexible Surfer (Aerosol)		
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)		SXA1050 Plastic Adhesion Promoter (Aerosol)		
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner		SX1047 High Build WB Flexible Surfer		
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)		SXA1041 Bumper Black (Aerosol)		
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)		SU470LV 1K Compliant Adhesion Promoter		

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