



State of Maryland
Control of VOC Emissions from Vehicle Refinishing
COMAR 26.11.19.23
In Effect: 7/1/2013



Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Solvent (Surface Cleaner)*	0.21 (25)	
Pretreatment Coating	5.5 (660)	
Primer / Primer Surfacer	2.1 (250)	
Primer Sealer	2.1 (250)	
Single Stage Coating	2.8 (340)	
Color Coating	3.5 (420)	
Underbody Coating	3.6 (430)	
Clear Coating	2.1 (250)	
Adhesion Promoter	4.5 (540)	

*VOC content applies to this category only.

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	0.17 (20)
SX1005 Low VOC Wax & Grease Remover	-	Water	1:1	0.21 (25)
SX1009 2.9 VOC Bug & Tar Remover*	-	-	-	2.89 (346)

* E.(5)(b) For cleaning solvents used for bug and tar removal, a person may not use or apply to a motor vehicle, mobile equipment, or associated part a bug and tar remover greater than 40 percent VOC by weight as set forth in COMAR 26.11.32.04B. (SX1009 meets that standard.)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Coatings					Limit: 5.5 lbs/gal (660 g/L)
SX1071 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer / Primer Surfacer					Limit 2.1 lbs/gal (250 g/L)
DPLV305X Acrylic Urethane Surfacer	DHLV3030	DT18XX Series	-	4:1:1	2.03 (243)
DPLV305X Acrylic Urethane Surfacer	DHLV3030	-	-	4:1	2.03 (243)
DPLV 2.1 Epoxy Primer	DP401LV	DT18XX Series	-	2:1:1	2.09 (250)
DS1002 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1:1	2.09 (250)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	EA157	4:1:1 + 10%	2.09 (250)
EPW115 Waterborne Speed Prime		T494		1:13%	.72 (86)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1	2.10 (250)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1+10% Acetone	2.1 (250)
Primer Sealer (apply over previously coated surfaces)					Limit: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391	DT18XX	-	4:1:1	1.82 (246)
Single Stage Coating					Limit: 2.8 lbs/gal (340 g/L)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	2.79 (334)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating					Limit: 3.5 lbs/gal (420 g/L)
Envirobase Waterborne Basecoat	-	T494	-	100:10	3.35 (401)
Envirobase Waterborne Basecoat	-	T494	-	100:20	3.40 (407)
Envirobase Waterborne Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase Waterborne Basecoat	-	-	T492	100:10	3.36 (403)
Envirobase Waterborne Basecoat	-	T494	T492	100:10:10	3.38 (405)
Envirobase Waterborne Basecoat	-	T494	T492	100:20:10	3.40 (407)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:10	3.05 (336)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:20	3.09 (370)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:30	3.11 (373)
Underbody Coating					Limit: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Clear Coating					Limit: 2.1 lbs/gal (250 g/L)
DC3010 DELTRON® High Velocity Clear	DCH36XX	-	-	2:1	2.00 (240)
DC4010 Velocity Premium Clear	DCH36XX	D8767	-	3:1:10%	2.05 (246)
DC4010 Velocity Premium Clear	DCH36XX	-	-	4:1	2.08 (249)
DCU2010 2.1 Speed Clear	DCX20XX	-	-	2:1	2.05 (246)
DC4125 Ceramiclear Clearcoat	DCH4126	-	-	4:1	2.07 (248)
EC700 OneVisit Production Clear	ECH70XX	-	-	4:1	2.08 (249)
EC700 OneVisit Production Clear	ECH70XX	D87XX	EA10	4:1:0.5 +5%	2.08 (249)
EC750 OneVisit Appearance Clear	ECH70XX	-	-	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	D8767, DT1855	-	4:1:1	2.08 (249)
	ECH8075	ECA83	-	4:1:1	1.90 (228)
Additional Products (listing not intended to be all inclusive)					
DX101 Sanding Paste	SLV840 Uniform Finish Blender	SXA1030 Black Guide Coat			
DX310 EZ Cleaner	SU460LV 1K Compliant Adhesion Promoter	SXA1033 Texture Spray			
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1041 Bumper Black			
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond	SXA1050 Plastic Adhesion Promoter			
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1047 High Build Flexible Surfacer			

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