



PRODUCT GUIDE

ENVIROBASE® HIGH PERFORMANCE WATERBORNE BASECOAT SYSTEM

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THE LEADING WATERBORNE BASECOAT SYSTEM IN NORTH AMERICA.

IN THIS PRODUCT SELECTION GUIDE, YOU'LL FIND EVERYTHING NEEDED TO MAXIMIZE RESULTS WITH THE ENVIROBASE® HIGH PERFORMANCE PAINT SYSTEM. OUR ADVANCED WATERBORNE BASECOAT NOW INCLUDES A COMPLETE SYSTEM OF PRIMERS, SEALERS AND CLEARS SPECIFICALLY ENGINEERED TO PROVIDE THE CONFIDENCE AND CONVENIENCE OF WORKING WITH A TOTAL SYSTEM SOLUTION. WITH ITS PROMISE OF OUTSTANDING THROUGHPUT WITH SUPERIOR COLOR MATCHING, THE *ENVIROBASE* HIGH PERFORMANCE PAINT SYSTEM WILL HELP YOUR COLLISION CENTER CONSISTENTLY ACHIEVE QUALITY AND PRODUCTIVITY GOALS.

- **En-V®** PERFORMANCE CLEARCOATS FOR MAXIMUM APPEARANCE
- ENGINEERED CLEARCOATS AND PRIMERS FOR FILM INTEGRITY
- TRUE LATEX, MICRO-GEL, ANTI-SETTLE TONER TECHNOLOGY
- OEM DESIGNED SPECTRAL GRAY UNDERCOAT SYSTEM
- SUPERIOR MATCHES, EVEN FOR TODAY'S EXOTIC OEM COLORS
- OUTSTANDING CYCLE TIMES AND EASE OF USE
- ENVIRONMENTALLY PREFERRED TECHNOLOGY



UNDERCOATS

Envirobase High Performance gray undercoats are specifically designed for use with our waterborne basecoat, to meet the demands of today’s highly chromatic colors. For maximum performance, use the recommended spectral gray sealer to achieve a flawless repair in fewer coats, with less time and material.

PRIMER SURFACER

Available in medium gray, ECP35 is an easy to apply, quick drying 2.1 VOC high production primer surfacer. ECP35 offers a built-in guide coat, high film build, fast flash times, superior sandability, and excellent gloss holdout over a wide range of substrates.

ECP35—Medium Gray

A-CHROMATIC SEALERS

ECS 8X SERIES

ECS 8X-Series sealers can be used in all regions of the U.S. and Canada. This innovative product features the latest resin technology, offering superior flow and leveling with an exceptionally soft blend. The result is a smoother finish to achieve an invisible, high-quality repair.

ECS81—White

ECS85—Gray

ECS87—Dark Gray

A-CHROMATIC SEALERS (CONTINUED)

ECS 2X SERIES*

ECS 2X-Series sealers are 2.1 VOC, premium-quality primer sealers with excellent flow and leveling.

ECS21—Low-VOC White

ECS25—Low-VOC Gray

ECS27—Low-VOC Black

WATERBORNE PRIMER SURFACER

A 2.1 VOC, direct-to-metal, single component waterborne primer surfacer designed for spot repair, which is ready to sand in 30 minutes.

EPW115—Gray

COMMON HARDENERS FOR SURFACERS AND SEALERS

EH391—Standard Undercoat Hardener

EH392—Slow Undercoat Hardener

WATERBORNE BASECOAT

High solids, non-stir toners with anti-settle tint technology assures accurate color consistency. No mechanical mixing is required. Just shake by hand and pour.

BASECOAT THINNERS

T494—Standard Basecoat Thinner

T595—Low Humidity, High Heat Thinner

T492—Optional Basecoat Adjuster

T493—Modifier

ENGINE BAY/INTERIOR

By adding just four products to your existing *Envirobase* High Performance mixing system, you can match engine bay and interior colors and gloss with a time-saving, single-visit application.

ENGINE BAY/UNDERHOOD REPAIR

T510—WB Engine Bay Converter

T581—WB Engine Bay Activator



*Not available in Canada

ENGINEERED FOR EXCELLENCE



CLEARCOATS

Featuring our **En-V** Series clears with advanced resin technology, there’s a full lineup of performance clearcoats especially engineered to work with the *Envirobase* High Performance system and meet any production requirements.

En-V SERIES CLEARCOATS

En-V Series clearcoats raise the industry bar for delivering exceptional throughput and appearance—from spot repair to overalls in cool, warm and hot, humid conditions.

- Consistently beautiful results
- Excellent productivity
- Four reducers for broad range of conditions
- Traditional two-coat application process
- Superior hardness out of bake and air dry

EC520 En-V HIGH PRODUCTION CLEARCOAT

- A high production clear designed for multi-panel repairs
- Fast, 20-minute bake cycle in temperatures as low as 120°F

EC530 En-V PERFORMANCE CLEARCOAT

- A production clear designed for multi-panel repairs
- Short, 25-minute bake cycle

EC550 En-V ULTRA GLOSS CLEARCOAT

- A premium glamour clear for multiple panels and overalls
- Ideal for hot weather conditions

REDUCERS

ECR65—Low Temp Reducer

ECR75—Mid Temp Reducer

ECR85—High Temp Reducer

ECR98—Hot and Humid Reducer

HARDENER

ECH5075—Standard Hardener

800 SERIES

EC800 ULTRA FAST 2.1 CLEARCOAT

EC800 is a no-flash, no-bake 2.1 VOC clearcoat designed to speed production and help save on energy consumption.

- Ultra fast cycle time performance
- No flash, no baking required
- Single- and multi-panel repairs
- Excellent productivity
- Dries dust free in 10 minutes

HARDENERS

ECH8075—Clearcoat Hardener

ECH8095—Clearcoat Hardener High Temp

MATTE & SEMI-GLOSS CLEARCOAT SYSTEM

Comprised of two premium-quality 2K acrylic urethane clears, this 2.1 low-VOC clearcoat system can reproduce a range of gloss levels—making it ideal for performing specialized refinish repairs on OE low gloss finishes. Mixing formulas are available in five gloss levels: Flat, Matte, Eggshell, Satin and Semi-Gloss.

- Excellent, consistent flow
- Smooth after bake
- Exceptional durability
- Versatile for small and large jobs
- Can be used alone or mixed together

EC5515 LOW VOC MATTE CLEAR
EC5517 LOW VOC SEMI-GLOSS CLEAR



The *Envirobase* High Performance paint system is supported by ONECHOICE® brand ancillary products.