

PPG Laboratory Test Results Certification

Mandrel Bend Flexibility

PPG Industries, Inc. certifies the following performance properties for the DURANAR® Coil Coating System when applied and baked on properly cleaned and pretreated substrates, according to PPG specifications:

Coatings:	DURANAR
Test:	ASTM D-522 - Standard Test Method for Mandrel Bend Test of Organic Coatings.
Specification:	Place the test panel in a Conical Mandrel Tester, painted side towards the drawbar with the operating lever of the apparatus in a horizontal position. Move the lever through about 180 degrees to bend the specimen approximately 135° around the mandrel.
Result:	No cracking around the 1/8 inch mandrel on steel or aluminum. Note: Fracturing of heavy gauge and HDG substrates may cause coating micro-fracturing. DURANAR® coatings are generally flexible to the point of metal cracking.

