

# AUE-360 Ultra Durable

## 2K High Solids Urethane – Ultra Durable

### Reduction

If temperature is greater than 70°F / 21°C, reduce with Q160.

If temperature is less than 70°F / 21°C, reduce with Q50.

Non-exempt solvents – Q50, Q160, Q70, etc. will raise VOC. To maintain VOC, use Q30.

### Conventional - Reduce 20-30%

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Fluid Nozzle
Cup Gun	20 – 30" #2 EZ Zahn	N/A	40 – 50	1.4mm – 1.8mm
Pressure Pot	25 – 40" #2 EZ Zahn	20 – 25	40 – 50	1.4mm – 1.8mm

### HVLP - Reduce 20-30%

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Fluid Nozzle
Cup Gun	20 – 30" #2 EZ Zahn	N/A	40 – 50**	1.4mm – 1.8mm

\*\*atomization pressure should read <10 psi at the cap

### Air-Assisted Airless – Not Recommended

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Tip
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### Airless – Not Recommended

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Tip
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Airless