



**Eastern Kern APCD**  
**Motor Vehicle and Mobile Equipment**  
**Refinishing Operations**  
**Rule 410.4A**  
 Amended: 03/13/2014 | In Effect: 03/13/2014



Coating Category	lbs/gal (g/L)	Limit: VOC Regulatory (Less Water Less Exempts)			
Solvent (Surface Cleaner)	0.21 (25)*	* VOC content applies to this category only			
Pretreatments Coating/Wash Primer	5.5 (660)				
Primer/Primer Surfacer	2.1 (250)				
Primer Sealer	2.1 (340)				
Single-Stage Coating	2.8 (340)				
Color Coating	3.5 (420)				
Clear Coating	2.1 (250)				
Uniform Finish Coating	4.5 (540)				
Adhesion Promoter	4.5 (540)				
Product Code & Name		Reducer	Mix Ratio	VOC Content	
<b>Solvent (Substrate Cleaner)</b>		<b>Limit: 0.21 lbs/gal (25 g/L)</b>			
CFX435LV - Low VOC Cleaner		Water	1 : 1	0.20 (25)	
SWX350 H2O-SO-CLEAN® Wax and Grease Remover		-	-	0.17 (20)	
SX1009 2.9 VOC Bug and Tar Remover*		-	-	2.89 (346)	
*Rule 410.4A V. E allows the use of surface preparation solvents to clean plastic parts just prior to coating or VOC-containing materials for the removal of wax and grease provided that non-aerosol, hand-held spray bottles are used with a maximum solvent VOC content of 780 g/l and the total volume of the solvent does not exceed 20 gallons per year per facility. Records of solvent usage shall be kept in accordance with Section VII.C.4 of this rule.					
Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt	
<b>Pretreatment Coating/Wash Primer</b>		<b>Limit: 5.5 lbs/gal (660 g/L)</b>			
F4945 5.5 VOC Wash Primer	F4946	-	1 : 1	5.32 (637)	
SXA1031 Etch Primer – Gray	-	-	Aerosol	N/A	
Product Code & Name	Hardener/Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Primer/Primer Surfacer</b>		<b>Limit: 2.1 lbs/gal (250 g/L)</b>			
ESU410 2.1/2.8 Polyurethane Primer	ESU419	ESX590	-	5 : 1 + 6 oz / RTS gal	1.99 (238)
ESU470 2.1 VOC Wet on Wet Epoxy Primer - Gray	ESU479	-	ESR300 or ESR310	2 : 1 : 1 or 2 : 1 : 2 (reducer last)	2.07 (248)
ESU480/481/482 2.1 VOC Epoxy Primer	ESU489	-	-	4 : 1	250 (2.09)
F3970/BK/WH Ultra High Solids Primer	F3971	F3400 or F3405	F3385, F3390 or F3395	3 : 1 + 6 oz / RTS gal + 10% optional reducer	2.07 (248)
F3998 2.1 VOC Primer Surfacer	F3999	-	-	2 : 1	1.99 (238)
F4921/BK/WH 2.1 VOC Epoxy Primer	F4922	-	F3385, F3390 or F3395	3 : 1 : 1	2.08 (249)
F4932/BK/WH 2.1 VOC Fast Dry Urethane Surfacer	F4933	-	F3385, F3390 or F3395	4 : 1 : 1	2.08 (249)
F4935/36/37 High Solids Epoxy Primers	F4938	-	-	1 : 1	2.08 (249)
<b>Primer Sealer</b>		<b>Limit: 2.1 lbs/gal (340 g/L)</b>			
F4943/BK/WH 2.1 VOC Fast Dry Urethane Sealer	F4933	-	F3385, F3390 or F3395	3 : 1 : 1	1.92 (230)
<b>Single-Stage Coating</b>		<b>Limit: 2.8 lbs/gal (340 g/L)</b>			
ESSS Single Stage Polyurethane Enamel	ESH200	ESX5XX	-	6 : 1 : 1	2.76 (331)
FDGU Single Stage Ultra high Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz / RTS gal + 10% reducer	2.82 (338)
FDSU Ultra HS Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz / RTS gal + 10% reducer	2.82 (338)



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Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Color Coating</b>					<b>Limit: 3.5 lbs/gal (420 g/L)</b>
ESSS Polyurethane Basecoat	ESH210	ESB800	-	2 : 1 : 1	3.64 (304)
FBCH High Solids Polyurethane Basecoat	F3200, F3259 or F3260	F3440, F3441 or F3442	-	3 : 1 : 1	3.47 (416)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3385	3 : 1 + 10%	3.04 (364)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3330, F3340, F3350 or F3360	3 : 1 + 10%	3.41 (409)
Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Clear Coating</b>					<b>Limit: 2.1 lbs/gal (250 g/L)</b>
ESC621 2.1 VOC Clearcoat	ESH200	-	ESX711, ESX721, ESR300 or ESR310	4 : 1 : 1	2.06 (247)
F3921 2.1 VOC Clearcoat	F3210 or F3211	-	F3385, F3390 or F3395	3 : 1 : 1/2	2.05 (246)
<b>Additional Products: (listing not intended to be all inclusive)</b>					
FBCH500 FBCH Blending Clear	SLV73 Fisheye Eliminator		SUA4903 Advanced Plastic Bond		
FDGU500 FDGU Blending Clear	SU4901 Clean and Scuff Sponge		SXA840 Blending Solvent		

**Eastern Kern APCD Rule 410.4A – DELFLEET® Evolution and DELFLEET ESSENTIAL®**

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