



PD-0631 IDENTIFY COLOR FORMULA

CAUTION: WEAR THE PROPER SAFETY PROTECTION DURING THIS PROCESS.

Obtain OEM Color Code from the vehicle.

Determine if the repair/blend area has been previously refinished. Reference a color chip book or wall poster for color code locations on various vehicles. PPG has paint code location available for download at:

www.ppgrefinish.com>Training> OEM Color Code Locations Guide

Look up OEM Color Code:

In PPG Paint Manager XI®, find the color formula number. For variant colors available for Honda, if the paint code and 11th digit are unsuccessful, use the percent sign (%), i.e, (NH700M%) as a wild card character for searches.

Check variant colors using PPG Chromatic Color Deck or spray out card from a personal library nearest to the area to be painted on the vehicle. When evaluating for a color match, use natural sunlight, color-corrected lights, or handheld portable color matching light. Polish the adjacent panel(s) to choose a prime or variant color with the best blendable match.

Mix color:

- If a color match is verified, mix enough color for the whole job. Refer to volume estimator to calculate how much paint to mix. Continue with the refinishing process.
- If the color match is suspicious, mix a small amount of basecoat color on the scale to make a spray out card, (mix 66 parts or 68 grams or 1.8 ounces per ARMC XXX spray out card).

Paint a spray out card while edging parts if possible.

Refer to PD-0632 CREATE SPRAY OUT CARD.

When a blendable color match is verified, mix enough basecoat color for the entire repair.

Color Library Hotline (800) 647-6050