



Antelope Valley AQMD

Motor Vehicle and Mobile Equipment Coating Operations

Rule 1151



Amended: 6/19/2012 | In Effect: 5/1/2013

Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.21 (25)
Pretreatment Coating	5.5 (660)
Primer / Primer Surfacer	2.1 (250)
Primer Sealer	2.1 (250)
Single Stage Coating	2.8 (340)
Color Coating	3.5 (420)
Underbody Coating	3.6 (430)
Clear Coating	2.1 (250)
Uniform Finish Coating	4.5 (540)
Adhesion Promoter	4.5 (540)

* VOC content applies to this category only.

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	0.17 (20)
SX1005 Low VOC Wax & Grease Remover	-	Water	1:1	0.21 (25)
SXA330 Wax and Grease Remover*	-	-	Aerosol	5.77 (691)

* Rule 1151(C.) (7) (b.) allows 160 fluid ounces of aerosol solvent products per day per facility.

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Ex- empt
Pretreatment Coatings					Limit: 5.5 lbs/gal (660 g/L)
SX1071 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer / Primer Surfacer					Limit 2.1 lbs/gal (250 g/L)
DPLV 305X Acrylic Urethane Surfacer	DHLV3030	DT18XX Series	-	4:1:1	2.03 (243)
DPLV 305X Acrylic Urethane Surfacer	DHLV3030	-	-	4:1	2.03 (243)
DPLV 2.1 Epoxy Primer	DP401LV	DT18XX Series	-	2:1:1	2.09 (250)
DS1002 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1:1	2.09 (250)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1:1 + 10%	2.09 (250)
EPW115 Waterborne Speed Prime		T494	-	1:13%	.72 (86)
NCP280 2.1 VOC Primer Surfacer	NCX285	-	-	2:1	2.10 (250)
NCP280 2.1 VOC Primer Surfacer	NCX285	-	-	2:1+10% Acetone	2.1 (250)
Primer Sealer (apply over previously coated surfaces)					Limit: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391	D8764, D8774, D8767	-	4:1:1	1.82 (246)
Single Stage Coating					Limit: 2.8 lbs/gal (340 g/L)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	2.79 (334)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating					Limit: 3.5 lbs/gal (420 g/L)
Envirobase Waterborne Basecoat	-	T494	-	100:10	3.35 (401)
Envirobase Waterborne Basecoat	-	T494	-	100:20	3.40 (407)
Envirobase Waterborne Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase Waterborne Basecoat	-	-	T492	100:10	3.36 (403)
Envirobase Waterborne Basecoat	-	T494	T492	100:10:10	3.38 (405)
Envirobase Waterborne Basecoat	-	T494	T492	100:20:10	3.40 (407)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:10	3.05 (336)
Envirobase Waterborne Basecoat	T581	T494	-	100:20:10	3.09 (370)
Envirobase Waterborne Basecoat	T581	T494	-	100:30:10	3.11 (373)
Underbody Coating					Limit: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:20:15	3.09 (370)
Clear Coating					Limit: 2.1 lbs/gal (250 g/L)
DC3010 Deltron High Velocity Clear	DCH36XX	-	-	2:1	2.00 (240)
DC4010 Velocity Premium Clear	DCH36XX	D8767	-	3:1:10%	2.05 (246)
DC4010 Velocity Premium Clear	DCH36XX	-	-	4:1	2.08 (249)
DCU2010 2.1 Speed Clear	DCX20XX	-	-	2:1	2.05 (246)
DC4125 Ceramiclear Clearcoat	DCH4126	-	-	4:1	2.07 (248)
EC700 OneVisit Production Clear	ECH70XX	-	-	4:1	2.08 (249)
EC700 OneVisit Production Clear	ECH70XX	D87XX	-	4:1:05: +5%	2.08 (249)
EC750 OneVisit Appearance Clear	ECH70XX	-	EA10	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	D8767, DT1855	-	4:1:1	2.08 (249)
	ECH8075	ECA83	-	4:1:1	1.90 (228)
ECW8186 Waterborne Clearcoat	EHW8224	T494	-	5:2:2	2.09 (250)

Additional Products (listing not intended to be all inclusive)		
DX101 Sanding Paste	SU4901 Clean and Scuff Sponge	SXA1033 Texture Spary
DX310 EZ Cleaner	SUA4903 Advanced Plastic Bond	SXA1041 Bumper Black
SLV4985 Universal Flattening Agent	SWX100 Waterborne Gun Cleaner	SXA1050 Plastic Adhesion Promoter
SLV73 Fisheye Eliminator	SLV840 Uniform Finish Blender	SX1047 High Build Flexible Surfacer
SLV814 Universal Flexibilizer	SXA840 Uniform Finish Blender	
SU460LV 1K Compliant Adhesion Promoter	SXA1030 Black Guide Coat	

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