

South Coast AQMD—Phase 1

Motor Vehicle and Mobile Equipment Non-assembly Line Coating Operations Rule 1151





Amended: 11/1/24 | In Effect: 5/1/2025

Coating Category	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	6.5 (780)		
Primer / Primer Surfacer	4.8 (580)		
Primer Sealer	4.6 (550)		
Single Stage Coating	5.0 (600)		
Color Coating	3.5 (420)		
Tinted Mid-Coat	6.3 (750)		
Underbody Coating	3.6 (430)		
Clear Coating	4.3 (520)		
Matte Clear Coating	4.6 (550)		
Uniform Finish Coating	4.5 (540)		
Adhesion Promoter	7.0 840)		

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)			L	Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN [®] Wax & Grease Remover	-	-	-	0.19 (23)
SXA103 MULTI-PREP®	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover	-	-	Aerosol	5.78 (693)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limit	: 6.5 lbs/gal (780 g/L)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Limit	4.8 lbs/gal (580 g/L)
EPW115 Waterborne Speed Prime-Gray		T494	-	1: 10%	.72 (86)
DPS3055 Acrylic Urethane Surfacer-Gray	DCX3030	DT15XX Reducer		4:1:1	4.68
SU1280 UV-Cured Primer Surfacer	-	-		RTS	.01 (1)
Primer Sealer (apply over previously coated	d surfaces)			Limit	: 4.6 lbs/gal (550 g/L)
DAS402X Acrylic Urethane Sealer	DCX3030	DT15XX Reducer	-	4:1:1	4.49 (538)
Basecoat for Multi Stage Topcoat System				Limit	: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (420)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)



South Coast AQMD- Phase 1

Motor Vehicle and Mobile Equipment Non-assembly Line Coating Operations **Rule 1151**

Amended: 02/06/2025| In Effect: 05/01/2025





Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Basecoat for Multi Stage Topcoat System				Limi	t: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)
Underbody Coatings (Specialty)				Limi	t: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:15:20	3.09 (370)
Clearcoat for Multi Stage Topcoat System				Limi	t: 4.3 lbs/gal (520 g/L)
DC5030 NXT Premium Performance Clear	DCH30XX	DT15XX Reducers	-	3:1:1	3.58 (429)
DC5050 NXT Premium Glamour Clear	DCH30XX	DT15XX Reducers	-	3:1:1	3.96 (475)
DC4000 Velocity Premium Clearcoat	DCH30XX	-	-	4:1	4.11 (492)
DC7020 Premium Glamour Speed Clear	DCX8	DT15XX	-	4:1:1	4.04 (484)
DCU2021 CONCEPT® Urethane Clear	DCX8 / DCX9 / DCX61 / DFX11	DT15XX Reducers	-	4:1:1	4.1-4.27
DC8115/DC8117 Premium Matte/Semi- Gloss Clearcoat System	DCH8239	DT1585, DT1595	Acetone	3 :1: ½ :1½	3.37-3.41 (536-542)
VC5250 DITZLER® Satin Clear	VH7250	DT18XX	-	4 :1 : 1½	1.86 (2.23)
VC5700 Ditzler Custom Clear	VH7780, VH7795	DT1855	-	2:1:1	2.08 (249)

Additional Products (listing not intended to be all inclusive)				
SU4901 Clean and Scuff Sponge	SWX100 Waterborne Gun Cleaner	SXA1044 High Build Flexible Surfacer (Aerosol)		
SUA4903 Advanced Plastic Bond (Aerosol)	SXA1030 Black Guide Coat (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)		

This "South Coast AQMD Rule 1151 PPG Envirobase High Performance" wall chart is intended to provide INFORMATION to PPG's customers. In providing this wall chart, PPG makes no separate or additional warranties, express or implied, and assumes no liability or responsibility arising out of its use. It is the responsibility of each customer, RE-SELLER AND END USER of PPG's products to independently ascertain that their practices are legal, appropriate and constitute sound product stewardship. This "South Coast AQMD Rule 1151 PPG Envirobase High Performance" wall chart does not include all currently compliant PPG Envirobase High Performance products. The representative products listed are compliant with Rule 1151 VOC limits as of the date of this wall chart; however, subsequent changes in Rule 1151 may change the compliance status of the listed products. It is the responsibility of the end user to review and comply with current regulations, including applicable coating category VOC limits, as of the date of product purchase and/ or use. This document is not INTENDED to define or create legal rights or obligations. It is the responsibility of each customer, RE-SELLER AND END USER to comply with all applicable federal, state and local laws.

The PPG logo, Envirobase, Multi-Prep, Ecobase, CeramiClear, En-V, Ditzler, One Visit and H₂O-So-Clean are trademarks of PPG Industries of Ohio, Inc.