



# GLOBAL REFINISH SYSTEM® Thinner Selection Guide

## National Rule



The below recommendations are only a general reference and should be used solely as a starting point for choosing the appropriate reducer. Your particular spray environment and job size may require slight adjustments.

### Temperature

60°F (15°C)	65°F (18°C)	70°F (21°C)	75°F (24°C)	80°F (26°C)	85°F (29°C)	90°F (32°C)	95°F (35°C)
	<b>D870</b> <i>Primer / Sealer / Basecoat</i>						
			<b>D871</b> <i>Primer / Sealer / Basecoat</i>				
					<b>D872</b> <i>Primer / Sealer / Basecoat</i>		
	<b>D870</b> <i>Clearcoat / Single Stage</i>						<b>D873</b> <i>Primer / Sealer / Basecoat</i>
		<b>D871</b> <i>Clearcoat / Single Stage</i>					
				<b>D872</b> <i>Clearcoat / Single Stage</i>			
						<b>D873</b> <i>Clearcoat / Single Stage</i>	
							<b>DT8110*</b> <i>Clearcoat / Single</i>
							*must be mixed with D8xx

**Tips:**

- A higher temp reducer in a clearcoat will allow the surface to stay open longer and provide additional leveling.
- Consider the job size when selecting the appropriate reducer. Larger jobs may require a higher temp reducer in order to maintain a “wet” edge.
- Where there is excessive air flow in the spray area, a higher temp reducer should be considered to minimize the potential for solvent entrapment.