

## **State of Indiana**

HIGH PERFORMANCE

Automotive Refinishing Coatings
Title 326, Article 8, Rule 10
Amended 3/27/2009 In Effect: 6/1/2009



Coating Category	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Surface Preparation (Cleaner) -Plastic*	6.5 (780)		
Surface Preparation (Cleaner) - Other*	1.4 (168)		
Pretreatment Wash Primer	6.5 (780)		
Primer / Primer Surfacer	4.8 (576)		
Primer Sealer	4.6 (552)		
Single Stage Coating	5.0 (600)		
Multi-Stage Coating (2 Stage—BC/CC)	5.0 (600)		
Multi-Stage Coating (3 or more Stages—BC/CC)	5.2 (624)		
Specialty Coating	7.0 (840)	*VOC content applies to this category only	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)			Limit: 6.5 /	1.4 lbs/gal (780 / 168 g/L)
SWX350 H <sub>2</sub> O-SO-CLEAN <sup>®</sup> Wax & Grease Remover	-	-	-	0.17 (20)
SX103 MULTI-PREP® (Plastic only)				6.49 (778)
SX394 1.4 Low VOC Cleaner				1.34 (161)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limit	: 6.5 lbs/gal (780 g/L)
SX1071 ECOBASE® 5.5 Etch Prime	SX1072			1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer				Limit	4.8 lbs/gal (576 g/L)
ECP35 High Production Surfacer	EH391, EH392	ECRXX	-	4:1:1	1.71 (205)
ECP35 High Production Surfacer	EH391, EH392	ECRXX	SLV814	4:1:1:110%	1.67 (200)
DPLV Low VOC Epoxy Primer	DP401LV	DT18XX		2:1:1	1.16 (139)
EPW115 Waterborne Speed Prim	-	T494	-	1: 13%	0.72 (86)
NCP450 Iso-Free Primer	NCX455	DT18Xx		4:1:1	1.33 (174)
Primer Sealer (apply over previously coated	d surfaces)			Limit	: 4.6 lbs/gal (552 g/L)
ECS2X A-Chromatic LV Sealer	EH391, EH392	DT1845, DT1850, DT1855		4:1:1	2.05 (246
ECS8X A-Chromatic LV Sealer	EH391, EH392	ECRXX, DT18XX		4:1:1	2.07 (248)
Basecoat for Multi Stage Topcoat System				Limit: 5.0 / 5.2	lbs/gal (600 624 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (420)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)



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ENVIROBASE® HIGH PERFORMANCE

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Basecoat for Multi Stage Topcoat System				Limit: 5.0 / 5.2	lbs/gal (600 / 624 g/L)
Envirobase High Performance Basecoat		T494T493	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)
Underbody Coatings (Specialty)				Limi	t: 7.0 lbs/gal (840 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:15:20	3.09 (370)
Clearcoat for Multi Stage Topcoat System				Limit: 5.0 / 5.2	2 lbs/gal (600 624 g/L)
DCU2042 Speed Clear	DCX9, DCX61	DT15XX		4:1:1	4.07 (488)
DC2000 Ultra Velocity Clearcoat	DCH2015	DT15Xx		4:1:1	4.17 (500)
DC3000 High Velocity Clearcoat	DCH30XX	-		4:1	3.83 (459)
DC4000 Velocity Premium Clearcoat	DCH30XX	-		4:1	4.11 (492)
DC4125 Ceramiclear	DCH4126	-	-	2:1	2.05 (246)
DC7020 Premium Glamour Speed Clearcoat	DCX8	DT15XX	-	4:1:1	3.80 (455)
EC520 En-V ® High Production Clearcoat	ECH5075	ECRXX	-	3:1:1	2.07 (248)
EC530 En-V Performance Clearcoa	ECH5075	ECRXX	-	3:1:1	1.94 (232)
EC550 En-V Ultra Gloss Clearcoat	ECH5075	ECRXX	-	3:1:1	2.01 (241)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075 ECH8075	DT1855 ECA83	-	4:1:1 4:1:1	2.08 (249) 1.90 (228)
EC5515 Low VOC Matte Clear	ECH5075	ECRXX, DT1585	-	3:1:1	2.02 (242)
EC5517 Low VOC Semi-Gloss Clear	ECH5075	ECRXX, DT1585		3:1:1	2.02 (242)
VC5250 DITZLER® Satin Clear	VH7250	DT18XX	-	4:1:1.5	1.86 (2.23)
VC5700 Ditzler Custom Clear	VH7780, VH7795	DT1855	-	2:1:1	2.08 (249)

<sup>1</sup> The VOC limit on tri-coat & quad-coat multi-stage systems is 5.2 lbs/gal.

<sup>2</sup> The VOC of the BC/CC system is determined by BC/CC composite calculation, where the VOC system = (VOC BC + VOC CC)/3 (as specifically required by air quality regulations.

Additional Products (listing not intended to be all inclusive)				
SU4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1044 High Build Flexible Surfacer (Aerosol)		
DX73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1050 Plastic Adhesion Promoter (Aerosol)		
SL814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	SX1047 High Build WB Flexible Surfacer		
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender (Aerosol)	SX1056 Flexible 2K Sealer		
SLV898 Retarder	SXA1030 Black Guide Coat (Aerosol)	SX1057 Flexible 2K Surfacer		
SU470LV 1K Compliant Adhesion Promoter	SXA1041 Bumper Black (Aerosol)			

We strongly recommend that distributors and body shop facility operators review Indiana Title 326 Article 8 Rule 10 for all requirements listed, including those above and beyond what is contained in this document. In particular, the rule should be consulted for distributor record keeping requirements (326 IAC 8-10-6 (b) including point of sale documentation), and body shop work standards (326 IAC 8-10-5), painter training requirements (326 IAC 8-10-5 (d)) and recordkeeping requirements for spray activity (326 IAC 8-10-9). A copy of the rule can be obtained from Indiana DEM https://.in.gov/idem/airquality/2422.htm Select Auto Refinishing Rule 326 IAC 8-10 [PDF], then scroll down to Rule 10. PPG Refinish can provide a copy if necessary.

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