

Washington DC

Motor Vehicle and Mobile Equipment Non-Assembly Line Coating Operations Chapter 7 Section 718



In Effect: 5/9/2016

Coating Category*	Ibs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).		
Solvent (Surface Cleaner)*	0.21 (25)		
Pretreatment Coating	5.5 (660)		
Primer / Primer Surfacer	2.1 (250)		
Primer Sealer	2.1 (250)		
Single Stage Coating	2.8 (340)		
Color Coating	3.5 (420)		
Underbody Coating	3.6 (430)		
Clear Coating	2.1 (250)		
Adhesion Promoter	4.5 (540)	*VOC content applies to this category only.	

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
SWX350 H ₂ O-SO-CLEAN [®] Wax and Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug and Tar Remover*	-	-	-	2.89 (346)
SX103 MULTI-PREP® **	-	-	-	6.47 (775)
SXA103 Multi-Prep***	-	-	Aerosol	5.88 (705)
SXA330 Wax and Grease Remover***	-	-	Aerosol	5.77 (691)

^{*4(}a)(1),(2) & (3) allows 20 gal/yr. cleaning solvents if annual coatings usage greater than or equal to 400 gal., 15 gal/yr. if greater than or equal to 150 gal coatings annually and 10 gal/yr. if less than 150 gal. coatings annually

**4(b) allows 20 gal/yr. cleaning solvents for plastic solvents if dispensed in a non aerosol hand-held spray bottle

***4(c) allows 160 oz./day	aerosol cleaning solvents
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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings				Limi	t: 5.5 lbs/gal (660 g/L)
SX1071 ECOBASE [®] 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer / Primer Surfacer				Lim	it 2.1 lbs/gal (250 g/L)
SUA1080 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	SL93LV	4:1:1 + 10%	2.09 (250)
DPXXLV 2.1 Epoxy Primer	DP401LV	D8764, D8774, D8767	-	2:1:1	2.09 (250)
Primer Sealer (apply over previously coated	d surfaces)			Limi	t: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391, EH392	D8764, D8774, D8767	-	4:1:1	2.05 (246)
Single Stage Coating				Limi	t: 2.8 lbs/gal (340 g/L)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	2.79 (334)
Basecoat for Multi Stage Topcoat System				Limi	t: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	-	100:10	3.33 (399)
Envirobase High Performance Basecoat	-	T494	-	100:20	3.38 (405)
Envirobase High Performance Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase High Performance Basecoat	-	-	T492	100:10	2.78 (333)
Envirobase High Performance Basecoat	-	T494	T492	100:10:10	3.24 (388)

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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Basecoat for Multi Stage Topcoat System				Lim	it: 3.5 lbs/gal (420 g/L)
Envirobase High Performance Basecoat	-	T494	T492	100:20:10	3.28 (393)
Envirobase High Performance Basecoat	-	T494	T492	100:30:10	3.28 (393)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:10:10	3.21 (385)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:20:10	3.24 (388)
Envirobase High Performance Basecoat	T493	T494	T492	100:5:30:10	3.25 (389)
Envirobase High Performance Basecoat	T493	-	T492	100:5:10	2.81 (337)
Underbody Coatings (Specialty)				Lim	it: 3.6 lbs/gal (430 g/L)
Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Internal Repair System	T581	T494	-	100:15:20	3.09 (370)
Clearcoat for Multi Stage Topcoat System				Lim	it: 2.1 lbs/gal (250 g/L)
D8126 CERAMICLEAR®	D8226	-	-	2:1	2.00 (240)
D8188 Glamour LV Clearcoat	D8382, D8383 D8384, D8385	D8767	-	3:1:10%	2.05 (246)
EC520 En-V [®] High Production Clearcoat	ECH5075	ECRXX	-	3:1:1	2.07 (248)
EC530 <i>En-V</i> Performance Clearcoat	ECH5075	ECRXX	-	3:1:1	1.94 (232)
EC550 <i>En-V</i> Ultra Gloss Clearcoat	ECH5075	ECRXX	-	3:1:1	2.01 (241)
EC700 ONE VISIT® Production Clear	ECH7070, 7080, 7090	-	-	4:1	2.08 (249)
EC700 One Visit Production Clear	ECH7070, 7080, 7090	D87XX	SL93LV	4:0.5:1:2%	2.09 (250)
EC750 One Visit Appearance Clear	ECH7070, 7080, 7090	-	-	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075 ECH8075	D8767, DT1855 ECA83		4:1:1 4:1:1	2.08 (249) 1.90 (228)
ECW8186 Waterborne Clearcoat	EHW8224	T494	-	5:2:2	2.09 (250)
VC5250 DITZLER [®] Satin Clear	VH7250	DT18XX, D87XX, P850-1775	-	4:1:1.5	1.85 (222)
VC5700 Ditzler Custom Clear	VH7780, VH7795	DT1855, D8767, P850-1775	-	2:1:1	2.08 (249)

Additional Products (listing not intended to be all inclusive)			
SLV4985 Universal Flattening Agent	SLV898 Retarder	SWX100 Waterborne Gun Cleaner	
SLV73 Fisheye Eliminator	SU470LV 1K Compliant Adhesion Promoter	SXA840 Uniform Finish Blender (Aerosol)	
SLV814 Universal Flexibilizer	SU4901 Clean and Scuff Sponge	SXA1030 Black Guide Coat (Aerosol)	
SLV840 Uniform Finish Blender	SUA4903 Advanced Plastic Bond (Aerosol)	SXA1041 Bumper Black (Aerosol)	

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