



San Diego County APCD

Motor Vehicle and Mobile Equipment Coating Operations

Rule 67.20.1

Amended: 6/30/2010 | In Effect: 6/30/2011



Any facility that supplies the District with a complete application for Authority to Construct after June 30, 2010 will be expected to comply with Rule 67.20.1 at startup. Existing facilities may comply with Rule 67.20 until June 30, 2011

Coating Category	lbs/U.S. gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	0.21 (25)
Pretreatment Coating	5.5 (660)
Primer / Primer Surfacer	2.1 (250)
Primer Sealer	2.1 (250)
Single Stage Coating	2.8 (340)
Color Coating	3.5 (420)
Underbody Coating	3.6 (430)
Clear Coating	2.1 (250)
Uniform Finish Coating	4.5 (540)
Adhesion Promoter	4.5 (540)

*VOC content applies to this category only.

Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 0.21 lbs/gal (25 g/L)
DX330 Wax and Grease Remover*	-	-	-	6.31 (56)
DX394 1.4 Low VOC Cleaner*	-	-	-	1.34 (161)
SWX350 H ₂ O-SO-CLEAN [®] Wax & Grease Remover	-	-	-	0.17 (20)
SX1009 2.9 VOC Bug & Tar Remover*	-	-	-	2.89 (346)
SX330 ACRYLI-CLEAN [®] Wax and Grease Remover*	-	-	-	6.31 (56)
SX394 1.4 Low VOC Cleaner*	-	-	-	1.34 (161)

* 67.20.1 (b) (6) allows cleaning material for dust, wax, grease, tar or bugs if less than 6.5 lbs/gal applied with non aerosol, hand-held spray bottle, not more than 20 gal. per year (records of use should be kept)

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pre-Treatment Coatings					Limit: 5.5 lbs/gal (660 g/L)
SX1071 ECOBASE [®] 5.5 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer					Limit 2.1 lbs/gal (250 g/L)
DPLV305X Acrylic Urethane Surfacer	DHLV3030	DT18XX Series	-	4:1:1	2.03 (243)
DPLV305X Acrylic Urethane Surfacer	DHLV3030	-	-	4:1	2.03 (243)
DPLV 2.1 Epoxy Primer	DP401LV	DT18XX Series	-	2:1:1	2.09 (250)
DS1002 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1:1	2.09 (250)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	-	4:1	2.08 (249)
ECP1X A-Chromatic Surfacer	EH391	DT18XX Series	EA157	4:1:1 + 10%	2.09 (250)
EPW115 Waterborne Speed Prime		T494		1:13%	.72 (86)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1	2.10 (250)
NCP280 2.1 VOC Primer Surfacer	NCX285			2:1+10% Ace- tone	2.1 (250)
Primer Sealer (apply over previously coated surfaces)					Limit: 2.1 lbs/gal (250 g/L)
ECS2X A-Chromatic LV Sealer	EH391	DT18XX	-	4:1:1	1.82 (246)
Single Stage Coating					Limit: 2.8 lbs/gal (340 g/L)
ENVIROBASE [®] Interior System	T584	T494	-	100:15:15	2.79 (334)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC <small>Less Water Less Exempt</small>
Basecoat for Multi Stage Topcoat System					Limit: 3.5 lbs/gal (420 g/L)
Envirobase Waterborne Basecoat	-	T494	-	100:10	3.35 (401)
Envirobase Waterborne Basecoat	-	T494	-	100:20	3.40 (407)
Envirobase Waterborne Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase Waterborne Basecoat	-	-	T492	100:10	3.36 (403)
Envirobase Waterborne Basecoat	-	T494	T492	100:10:10	3.38 (405)
Envirobase Waterborne Basecoat	-	T494	T492	100:20:10	3.40 (407)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:10	3.05 (336)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:20	3.09 (370)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:30	3.11 (373)
Underbody Coatings (Specialty)					Limit: 3.6 lbs/gal (430 g/L)
Envirobase Internal Repair System	T581	T494	-	100:15:15	3.08 (369)
Clear Coating					Limit: 2.1 lbs/gal (250 g/L)
DC3010 Deltron High Velocity Clear	DCH36XX	-	-	2:1	2.00 (240)
DC4010 Velocity Premium Clear	DCH36XX	D8767	-	3:1:10%	2.05 (246)
DC4010 Velocity Premium Clear	DCH36XX	-	-	4:1	2.08 (249)
DCU2010 2.1 Speed Clear	DCX20XX	-	-	2:1	2.05 (246)
DC4125 CERAMICLEAR® Clearcoat	DCH4126	-	-	4:1	2.07 (248)
EC700 ONE VISIT® Production Clear	ECH70XX	-	-	4:1	2.08 (249)
EC700 One Visit Production Clear	ECH70XX	D87XX	EA10	4:1:0.5 +5%	2.08 (249)
EC750 One Visit Appearance Clear	ECH70XX	-	-	4:1	2.08 (249)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	D8767, DT1855	-	4:1:1	2.08 (249)
	ECH8075	ECA83	-	4:1:1	1.90 (228)

Additional Products (listing not intended to be all inclusive)		
SX101 Sanding Paste	SLV840 Uniform Finish Blender	SXA1030 Black Guide Coat
SLV814 Universal Flexibilizer	SU460LV 1K Compliant Adhesion Promoter	SXA1033 Texture Spray
SLV4985 Universal Flattening Agent	SU4901 Clean and Scuff Sponge	SXA1041 Bumper Black
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond	SXA1050 Plastic Adhesion Promoter
	SWX100 Waterborne Gun Cleaner	SX1047 High Build Flexible Surfacers

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