



Canadian National Rule
 VOC Concentration Limits for Automotive Refinishing Products Regulations
Canada Gazette Part II, Volume 143, No 14
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Coating Category	g/L/ lbs/U.S.gal	Limit: VOC Regulatory (Less Water Less Exempts).
Solvent (Surface Cleaner)*	50 (0.42)	*VOC concentration of a Surface Cleaner applies to this category.
Pre-Treatment Wash Primer	660 (5.5)	
Primer Surfacer	250 (2.1)	
Primer Sealer	340 (2.8)	
Single Stage Coating	420 (3.5)	
Colour Coating	420 (3.5)	
Underbody Coating	430 (3.6)	
Clear Coating	250 (2.1)	
Uniform Finish Coating	540 (4.5)	
Adhesion Promoter	840 (7.0)	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
Solvent (Surface Cleaner)				Limit: 50 g/L (0.42 lbs/U.S. gal)
SWX350 H2O-So-Clean Wax & Grease Remover	-	-	-	20 (0.17)
SWX360 Waterborne Pre-Cleaner	-	Water	1:2	24 (0.20)
SX1005 Low VOC Wax & Grease Remover	-	-	As is	50 (0.42)
SX1005 Low VOC Wax & Grease Remover	-	Water	1:1	25 (0.21)
SXA103 Multi-Prep Cleaner	-	-	Aerosol	N/A
SXA330 Wax & Grease Remover	-	-	Aerosol	N/A
DX330 Wax and Grease Remover*	-	-	-	762 (6.36)
*If used as a spot cleaner only, dispensed in a hand-held spray bottle.				

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Pretreatment Wash Primer					Limit: 660 g/L (5.5 lbs/U.S. gal)
SX1071 Etch Prime	-	SX1072	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
Primer Surfacer					Limit: 250 g/L (2.1 lbs/U.S. gal)
DPLV 2.1 Epoxy Primer	DP401LV	D8764, D8774, D8767	-	2:1:1	250 (2.09)
DPLV 2.1 Epoxy Primer	DP401LV	DT18XX	-	2:1:1	250 (2.09)
DS1002 UV Cured Primer Surfacer	-	-	-	Aerosol	N/A
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1:1	249 (2.08)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	-	4:1	249 (2.08)
ECP1X A-Chromatic Surfacer	EH391	D8764, D8774, D8767	EA157	4:1:1 + 10%	250 (2.09)
EPW115 Waterborne Speed Prime	-	T494	-	1:13%	86 (0.72)
NCP280 2.1 VOC Primer Surfacer	NCX285	-	-	2:1	250 (2.10)
NCP280 2.1 VOC Primer Surfacer	NCX285	-	-	2:1+10% Acetone	250 (2.10)
Primer Sealer (apply over previously coated surfaces)					Limit: 340 g/L (2.8 lbs/U.S. gal)
ECS6X A-Chromatic Sealer	EH391, EH392	D8764, D8774, D8767	-	3:1:1	329 (2.75)
Single Stage Coating					Limit: 420 g/L (3.5 lbs/U.S. gal)
ENVIROBASE® Interior System	T584	T494	-	100:15:15	334 (2.79)



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Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Exempt
Color Coating					Limit: 420 g/L (3.5 lbs/U.S. gal)
Envirobase Waterborne Basecoat	-	T494	-	100:10	3.35 (401)
Envirobase Waterborne Basecoat	-	T494	-	100:20	3.40 (407)
Envirobase Waterborne Basecoat	-	T494	-	100:30	3.50 (419)
Envirobase Waterborne Basecoat	-	-	T492	100:10	3.36 (403)
Envirobase Waterborne Basecoat	-	T494	T492	100:10:10	3.38 (405)
Envirobase Waterborne Basecoat	-	T494	T492	100:20:10	3.40 (407)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:10	3.05 (336)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:20	3.09 (370)
Envirobase Waterborne Basecoat	T581	T494	-	100:10:30	3.11 (373)
Underbody Coating					Limit: 430 g/L (3.6 lbs/U.S. gal)
Internal Repair System	T581	T494	-	100:15:15	369 (3.08)
Clear Coating					Limit: 250 g/L (2.1 lbs/U.S. gal)
DC4010 Velocity Premium Clear	DCH36XX	-	-	4:1	244 (2.04)
DC4010 Velocity Premium Clear	DCH36XX	-	EA10	4:1 + 10%	244 (2.04)
DC4125 Ceramiclear Clearcoat	DCH4126	-	-	2:1	246 (2.05)
EC700 OneVisit Production Clearcoat	ECH70XX	-	-	4:1	249 (2.08)
EC700 OneVisit Production Clearcoat	ECH70XX	D87XX	-	4:1:.05	249 (2.08)
EC700 OneVisit Production Clearcoat	ECH70XX	D87XX	EA10	4:1:.05 + 10%	249 (2.08)
EC750 OneVisit Appearance Clearcoat	ECH70XX	D87XX	-	4:1	249 (2.08)
EC750 OneVisit Appearance Clearcoat	ECH70XX	D87XX	-	4:1:.05	249 (2.08)
EC800 Ultra Fast 2.1 Clearcoat	ECH8075	D8767/ DT1855	-	4:1:1	249 (2.08)
	ECH8075	ECA83	-	4:1:1	249 (2.08)

Additional Products (listing not intended to be all inclusive)		
DPX801 Universal Plastics Primer	SU460LV 1K Compliant Adhesion Promoter	SXA1030 Black Guide Coat
DX101 Sanding Paste	SU4901 Clean and Scuff Sponge	SXA1041 Bumper Black
DX310 EZ Cleaner	SU4902 Plastic Prep Wipe	SXA1050 Plastic Adhesion Promoter
SLV4985 Universal Flattening Agent	SU4903 Advanced Plastic Bond	SX1050 Plastic Adhesion Promoter
SLV73 Fisheye Eliminator	SUA4903 Advanced Plastic Bond	SXA1033 Texture Spray
SLV814 Universal Flexibilizer	SWX100 Waterborne Gun Cleaner	
SLV840 Uniform Finish Blender	SXA840 Uniform Finish Blender	

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