



# Performance Clearcoat Platform

Ratio:	Clearcoat	3		P190-6920	P190-6930	P190-6950
	P210-6975	1		Production Clearcoat	Performance Clearcoat	Extended Performance Clearcoat
	P850-691X	1				
Features / Application Window				1-4 Panel Repairs	Multi-Panel Repairs	Premium High Gloss or Overall Repairs
Pot Life at 70°F (21°C)				45 Minutes	2 Hours	2 Hours
Viscosity at 70°F (21°C)				14 - 15 seconds DIN4 RTS Solids Weight: 43.9 - 44.0%	16 seconds DIN4 RTS Solids Weight: 41.7 - 42.3%	15 seconds DIN4 RTS Solids Weight: 40.7 - 40.9%
Flash Between Coats at 70°F (21°C)				3 - 5 minutes	3 - 5 minutes	10 - 15 minutes
Dust Free at 70°F (21°C)				30 - 35 minutes	80 - 100 minutes	2 - 3 hours
Air Dry to Reassemble at 70°F (21°C)				1.5 - 2 hours	4 hours minimum	Overnight
Force Dry At 120°F (49°C)* At 140°F (60°C)*				20 minutes 15 minutes	Not Recommended 25 minutes	Purge 10 - 15 minutes Not Recommended 35 Minutes
<b>* Force dry times at metal temperature. Ramp up time is not included in bake time.</b>						
Tape Time at 70°F (21°C)				1.5 - 2.5 hours	3 - 4 hours	6+ hours or overnight
Polishing				After 2+ hours air dry After force dry and cool down	After 4+ hours air dry After force dry and cool down	After force dry and cool down
Application				2 medium wet coats	2 medium wet coats	2 medium wet coats
Optional Additives				P100-2021** 10% to RTS SLV814** 10% to RTS SL93LV 2% to RTS SLV73 1 oz. to RTS quart	P100-2021** 10% to RTS SLV814** 10% to RTS SL93LV 2% to RTS SLV73 1 oz. to RTS quart	P100-2021** 10% to RTS SLV814** 10% to RTS SL93LV 2% to RTS SLV73 1 oz. to RTS quart

**\*\* Universal Flexibilizer is recommended, but not required for plastic parts.**

