

AUE-110

2K Polyurethane Enamel

Reduction

If temperature is greater than 70°F / 21°C, reduce with Q160 / TSF310-30.

If temperature is less than 70°F / 21°C, reduce with Q50 / 97-737 / TSF310-50.

Let smooth coat flash/dry a minimum of 10-15 minutes before applying texture coat.

Use of Fine Finish tip in airless / air-assisted airless can provide superior atomization and better finish.

Conventional - Reduce 25-50% smooth coat. Reduce 0-25% texture coat.

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Fluid Nozzle
Cup Gun	20 – 25" smooth 35 – 55" texture #2 EZ Zahn	N/A	40 – 60 smooth 5 – 10 texture	1.4mm – 1.8mm
Pressure Pot	25 – 30" smooth 40 – 60 texture #2 EZ Zahn	10 – 20 smooth 5 – 10 texture	40 – 60 smooth 5 – 10 texture	1.4mm – 1.8mm

HVLP – Reduce 25-50% smooth coat. Reduce 0-25% texture coat.

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Fluid Nozzle
Cup Gun	20 – 25" smooth 35 – 55" texture #2 EZ Zahn	N/A	50 – 60**	1.4mm – 1.8mm

**atomization pressure should read <10 psi at the cap

Air-Assisted Airless – Not Recommended

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Atomization Pressure (PSI)	Tip
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Airless – Not Recommended

Equipment	Spray Viscosity	Fluid Pressure (PSI)	Tip
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Airless