

STANDARD APPLICATION GUIDE

Standard application guidelines call out application techniques and equipment setups for the best look and color match.

DEL FLEET ONE™		HVLP or Compliant Gun Setup	Pressure	Pressure Pot Setup	Spray Pattern	Spray Distance	Flash Time	Number of Coats	Don't Accelerate
	F1BC Basecoat	1.3 to 1.4 mm fluid tip	Sata 1500 RP is 26-30 psi; Sata 5000 26 psi Pressure not to exceed manufacturer's specification	F1BC: 1.1 to 1.2 mm fluid tip with 8-12 fluid ounces per minute	Wide open fan and trigger, applying with a 70% overlap	8 - 10 inches from panel	5 minutes between coats	2 equal coats	N/A
	F1DG Direct Gloss			F1DG: 1.0 to 1.4 mm fluid tip with 8-12 fluid ounces per minute			10 minutes between coats		N/A
	F1M Matte	1.6 to 1.8 mm fluid tip		F1M: 1.2 to 1.4 mm fluid tip with 8-12 fluid ounces per minute			Slower drying produces more even Finishes.		

Things to Note

*Higher pressure and farther distance tends to lighten metallic colors
 Lower pressure and closer distance tends to darken metallic colors
 "Apply it like you want to see it" = apply a good medium to wet coat.
 Don't over-reduce. Use recommended products*