



Post - ADD P935-1255 Modifier Reduction Chart

Mix contains 10% P935-1250 Adjuster

Reduced Color		Approx. P935-5000 Used to Reduce Color		
		10%	20%	30%
Parts/Grams	Approx. mixed Volume	P935-1255	P935-1255	P935-1255
		Parts/Grams	Parts/Grams	Parts/Grams
128	4 oz.	5.12	4.48	3.84
192	6 oz.	7.68	6.72	5.76
256	8 oz.	10.24	8.96	7.68
384	12 oz.	15.36	13.44	11.52
512	16 oz.	20.48	17.92	15.36
640	20 oz.	25.6	22.4	19.2
768	24 oz.	30.72	26.88	23.04
1024	32 oz.	40.96	35.84	30.72

Adding P935-1255 to already mixed and reduced color can easily be done with the aid of this chart.

As a best practice, always include P935-1250 Adjuster as part of the initial color reduction. P935-1250 Adjuster is a performance additive that improves application does not affect color or pot life.

Instructions:

- Determine the amount of mixed color to be activated by P935-1255 by weighing mixed color to the nearest increment or pouring off to the nearest fluid ounce.
- Estimate the P935-5000 reduction to the nearest 10% and determine the amount of P935-1255 to be added.
i.e. 12 ounces of mixed color and reduced with 20% P935-5000 = 13.44 units of P935-1255
- After stirring P935-1255 into mixed color, add approximately 5% additional P935-5000 Thinner and re-stir.

Post adding P935-1255 Modifier to mixed color will reduce the sprayable pot life to about 1 hr. Complete color sprayout checks and cut-in areas first, before post activating with P935-1255 Modifier.