



**State of Maryland**  
**COMAR 26.11.19.23**  
**Control of VOC Emissions from**  
**Vehicle Refinishing**  
**In Effect: 07/01/2013**



Coating Category	VOC Regulatory				
	lbs/gal (g/L)				
Solvent (Surface Cleaner)	.21 (25)*		* VOC content applies to this category only		
Pretreatment Coating/Wash Primer	5.5 (660)				
Primer/Primer Surfacer	2.1 (250)				
Primer Sealer	2.1 (250)				
Single-Stage Coating	2.8 (340)				
Topcoat Coating	3.5 (420)				
Clear Coating	2.1 (250)				
Adhesion Promoter	4.5 (540)				
<b>Product Code &amp; Name</b>		<b>VOC content</b>			
<b>Solvent (Substrate Cleaner)</b>		<b>Limit: 0.21 lbs/gal (25 g/L)</b>			
CFX435LV - Low VOC Cleaner		Compliant cleaner suitable for removing dirt, grease or other contaminants before or during the painting process			
Product Code & Name	Hardener/ Activator	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt	
<b>Pretreatment Coating/Wash Primer</b>		<b>Limit: 5.5 lbs/gal (660 g/L)</b>			
F4945 5.5 VOC Wash Primer	F4946	-	1 : 1	5.32 (637)	
SXA1031 Etch Primer – Gray	-	-	Aerosol	N/A	
Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Primer/Primer Surfacer</b>		<b>Limit: 2.1 lbs/gal (250 g/L)</b>			
ESU410 2.1/2.8 Polyurethane Primer	ESU419	ESX590	-	5 : 1 + 6 oz / RTS gal	1.99 (238)
ESU470 2.1 VOC Wet on Wet Epoxy Primer - Gray	ESU479	-	ESR300 or ESR310	2 : 1 : 1 or 2 : 1 : 2 (reducer last)	2.07 (248)
ESU480/481/482 2.1 VOC Epoxy Primer	ESU489	-	-	4 : 1	250 (2.09)
F3970/BK/WH Ultra High Solids Primer	F3971	F3400 or F3405	F3385, F3390 or F3395	3 : 1 + 6 oz / RTS gal + 10% optional reducer	2.07 (248)
F3998 2.1 VOC Primer Surfacer	F3999	-	-	2 : 1	1.99 (238)
F4921/BK/WH 2.1 VOC Epoxy Primer	F4922	-	F3385, F3390 or F3395	3 : 1 : 1	2.05 (246)
F4932/BK/WH 2.1 VOC Fast Dry Urethane Surfacer	F4933	-	F3385, F3390 or F3395	4 : 1 : 1	249 (2.08)
F4935/36/37 High Solids Epoxy Primers	F4938	-	-	1 : 1	2.08 (249)
<b>Single-Stage Coating</b>		<b>Limit: 2.84 lbs/gal (340 g/L)</b>			
ESSS Single Stage Polyurethane Enamel	ESH200	ESX5XX	-	6 : 1 : 1	2.76 (331)
FDGU Single Stage Ultra high Solids Polyurethane Enamel	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	2.82 (338)
FDSU Ultra HS Polyurethane Single Stage	F3260	F3400, F3405 or F3410	F3385, F3390 or F3395	3 : 1 + 6 oz /RTS gal + 10% reducer	2.82 (338)

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Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Color Coating</b>					<b>Limit: 3.5 lbs/gal (420 g/L)</b>
ESSS Basecoat Polyurethane Basecoat	ESH210	ESB800	-	2 : 1 : 1	3.04 (364)
FBCH High Solids Polyurethane Basecoat	F3200, F3259 or F3260	F3440, F3441 or F3442	-	3 : 1 : 1	3.47 (416)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3385	3 : 1 + 10%	3.04 (364)
FBCS High Solids Basecoat - Fast	F3200 or F3260-	-	F3330, F3340, F3350 or F3360	3 : 1 + 10%	3.41 (409)
Product Code & Name	Hardener/ Activator	Additives	Reducer	Mix Ratio	Applied VOC Less Water Less Exempt
<b>Topcoat Clearcoats</b>					<b>Limit: 2.1 lbs/gal (250 g/L)</b>
ESC621 2.1 VOC Clearcoat	ESH200	-	ESX711, ESX721, ESR300 or ESR310	4 : 1 : 1	2.06 (247)
F3921 2.1 VOC Clearcoat	F3210 or F3211	-	F3385, F3390 or F3395	3 : 1 : 1/2	2.05 (246)
<b>Additional Products: (listing not intended to be all inclusive)</b>					
FBCH500 FBCH Blending Clear	SLV73 Fisheye Eliminator			SUA4903 Advanced Plastic Bond	
FDGU500 FDGU Blending Clear	SU4901 Clean and Scuff Sponge			SXA840 Blending Solvent	

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