



South Coast AQMD

Motor Vehicle and Mobile Equipment Nonassembly Line Coating Operations

Rule 1151

Amended: 12/2/2005 | In Effect: 1/1/2010



| Coating Category | lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts). |
|----------------------------|--|
| Solvent (Surface Cleaner)* | 0.21 (25) |
| Pretreatment Coating | 5.5 (660) |
| Primer / Primer Surfacer | 2.1 (250) |
| Primer Sealer | 2.1 (250) |
| Single Stage Coating | 2.8 (340) |
| Color Coating | 3.5 (420) |
| Underbody Coating | 3.6 (430) |
| Clear Coating | 2.1 (250) |
| Uniform Finish Coating | 4.5 (540) |
| Adhesion Promoter | 4.5 (540) |

* VOC content applies to this category only.

| Product Code & Name | Hardener/Activator | Reducer | Mix Ratio | VOC Content |
|--|--------------------|---------|-----------|-------------------------------------|
| Solvent (Surface Cleaner) | | | | Limit: 0.21 lbs/gal (25 g/L) |
| SWX350 H2O-So-Clean Wax & Grease Remover | - | - | - | 0.17 (20) |
| SX1005 Low VOC Wax & Grease Remover | - | Water | 1:1 | 0.21 (25) |
| SXA103 Multi-Prep Cleaner | - | - | Aerosol | N/A |
| SXA330 Wax & Grease Remover | - | - | Aerosol | N/A |

| Product Code & Name | Hardener/Activator | Reducer | Additives | Mix Ratio | Applied VOC Less Water Less Exempt |
|--|--------------------|---------------|-----------|-----------------|---------------------------------------|
| Pretreatment Coatings | | | | | Limit: 5.5 lbs/gal (660 g/L) |
| SX1071 Etch Prime | SX1072 | - | - | 1:1 | 5.48 (657) |
| SXA1031 Etch Primer - Gray | - | - | - | Aerosol | N/A |
| Primer / Primer Surfacer | | | | | Limit 2.1 lbs/gal (250 g/L) |
| DPLV305X Acrylic Urethane Surfacer | DHLV3030 | DT18XX Series | - | 4:1:1 | 2.03 (243) |
| DPLV305X Acrylic Urethane Surfacer | DHLV3030 | - | - | 4:1 | 2.03 (243) |
| DPLV 2.1 Epoxy Primer | DP401LV | DT18XX Series | - | 2:1:1 | 2.09 (250) |
| DS1002 UV Cured Primer Surfacer | - | - | - | Aerosol | N/A |
| ECP1X A-Chromatic Surfacer | EH391 | DT18XX Series | - | 4:1:1 | 2.09 (250) |
| ECP1X A-Chromatic Surfacer | EH391 | DT18XX Series | - | 4:1 | 2.08 (249) |
| ECP1X A-Chromatic Surfacer | EH391 | DT18XX Series | EA157 | 4:1:1 + 10% | 2.09 (250) |
| EPW115 Waterborne Speed Prime | - | T494 | - | 1:13% | .72 (86) |
| NCP280 2.1 VOC Primer Surfacer | NCX285 | - | - | 2:1 | 2.10 (250) |
| NCP280 2.1 VOC Primer Surfacer | NCX285 | - | - | 2:1+10% Acetone | 2.1 (250) |
| Primer Sealer (apply over previously coated surfaces) | | | | | Limit: 2.1 lbs/gal (250 g/L) |
| ECS2X A-Chromatic LV Sealer | EH391 | DT18XX | - | 4:1:1 | 1.82 (246) |
| Single Stage Coating | | | | | Limit: 2.8 lbs/gal (340 g/L) |
| ENVIROBASE® Interior System | T584 | T494 | - | 100:15:15 | 2.79 (334) |



South Coast AQMD

Motor Vehicle and Mobile Equipment Nonassembly Line Coating Operations

Rule 1151

Amended: 12/2/2005 | In Effect: 1/1/2010



| Product Code & Name | Hardener/Activator | Reducer | Additives | Mix Ratio | Applied VOC Less Water Less Exempt |
|-------------------------------------|--------------------|---------------|-----------|-------------|---------------------------------------|
| Color Coating | | | | | Limit: 3.5 lbs/gal (420 g/L) |
| Envirobase Waterborne Basecoat | - | T494 | - | 100:10 | 3.35 (401) |
| Envirobase Waterborne Basecoat | - | T494 | - | 100:20 | 3.40 (407) |
| Envirobase Waterborne Basecoat | - | T494 | - | 100:30 | 3.50 (419) |
| Envirobase Waterborne Basecoat | - | - | T492 | 100:10 | 3.36 (403) |
| Envirobase Waterborne Basecoat | - | T494 | T492 | 100:10:10 | 3.38 (405) |
| Envirobase Waterborne Basecoat | - | T494 | T492 | 100:20:10 | 3.40 (407) |
| Envirobase Waterborne Basecoat | T581 | T494 | - | 100:10:10 | 3.05 (336) |
| Envirobase Waterborne Basecoat | T581 | T494 | - | 100:10:20 | 3.09 (370) |
| Envirobase Waterborne Basecoat | T581 | T494 | - | 100:10:30 | 3.11 (373) |
| Underbody Coating | | | | | Limit: 3.6 lbs/gal (430 g/L) |
| Envirobase Internal Repair System | T581 | T494 | - | 100:15:15 | 3.08 (369) |
| Clear Coating | | | | | Limit: 2.1 lbs/gal (250 g/L) |
| DC3010 DELTRON® High Velocity Clear | DCH36XX | - | - | 2:1 | 2.00 (240) |
| DC4010 Velocity Premium Clear | DCH36XX | D8767 | - | 3:1:10% | 2.05 (246) |
| DC4010 Velocity Premium Clear | DCH36XX | - | - | 4:1 | 2.08 (249) |
| DCU2010 2.1 Speed Clear | DCX20XX | - | - | 2:1 | 2.05 (246) |
| DC4125 Ceramiclear Clearcoat | DCH4126 | - | - | 4:1 | 2.07 (248) |
| EC700 OneVisit Production Clear | ECH70XX | - | - | 4:1 | 2.08 (249) |
| EC700 OneVisit Production Clear | ECH70XX | D87XX | EA10 | 4:1:0.5 +5% | 2.08 (249) |
| EC750 OneVisit Appearance Clear | ECH70XX | - | - | 4:1 | 2.08 (249) |
| EC800 Ultra Fast 2.1 Clearcoat | ECH8075 | D8767, DT1855 | - | 4:1:1 | 2.08 (249) |
| | ECH8075 | ECA83 | - | 4:1:1 | 1.90 (228) |

| Additional Products (listing not intended to be all inclusive) | | |
|---|--|-------------------------------------|
| DX101 Sanding Paste | SU460LV 1K Compliant Adhesion Promoter | SXA1033 Texture Spray |
| DX310 EZ Cleaner | SU4901 Clean and Scuff Sponge | SXA1041 Bumper Black |
| SLV4985 Universal Flattening Agent | SUA4903 Advanced Plastic Bond | SXA1050 Plastic Adhesion Promoter |
| SLV73 Fisheye Eliminator | SWX100 Waterborne Gun Cleaner | SX1047 High Build Flexible Surfacer |
| SLV814 Universal Flexibilizer | SXA840 Uniform Finish Blender | |
| SLV840 Uniform Finish Blender | SXA1030 Black Guide Coat | |

This "South Coast AQMD Rule 1151 (PPG Deltron)" wall chart is intended to provide INFORMATION to PPG's customers. In providing this wall chart, PPG makes no separate or additional warranties, express or implied, and assumes no liability or responsibility arising out of its use. It is the responsibility of each customer, RE-SELLER AND END USER of PPG's products to independently ascertain that their practices are legal, appropriate and constitute sound product stewardship. This "South Coast AQMD Rule 1151 (PPG Deltron)" wall chart does not include all currently compliant Deltron products. The representative products listed are compliant with South Coast AQMD Rule 1151 VOC limits as of the date of this wall chart; however, subsequent changes in South Coast AQMD Rule 1151 may change the compliance status of the listed products. It is the responsibility of the end user to review and comply with current regulations, including applicable coating category VOC limits, as of the date of product purchase and/or use. This document is not INTENDED to define or create legal rights or obligations. It is the responsibility of each customer, RE-SELLER AND END USER to comply with all applicable federal, state and local laws.

The PPG logo, Deltron and Envirobase are registered trademarks of PPG Industries of Ohio, Inc.