



## PD-0701 PRIMER SEALER APPLICATION

**CAUTION:** WEAR THE PROPER SAFETY PROTECTION DURING THIS PROCESS. REFER TO SPECIFIC PRODUCT DATA SHEET FOR APPLICATION AND PRODUCT DETAILS.

A technician should review a work order to ensure that all parts to be painted are present and repairs are understood.

Clean the repair area with a regionally approved surface cleaner. Dry thoroughly with a clean towel.

Mask vehicle according to PD-0300 VEHICLE MASKING.

Tack off the repair area. For spot repairs, keep the primer-sealer confined to as small an area as possible. Look up the formula for the topcoat color and identify the recommended G-shade or Spectral Grey primer-sealer. Mix and apply Primer-Sealer according to the Product Data Sheet for detailed instructions.

When using solvent basecoat color, if a second coat of Primer-Sealer is necessary, allow flashing to a uniform, dull appearance before applying the next coat.

When using waterborne color, ECS 8x or P565-318x Primer-Sealer, one coat application is recommended. If a smoother blend edge of the Primer-Sealer transition is desired:

**Option#1-** for waterborne basecoat color, melt the Primer-Sealer edge with the same solvent used in the sealer. For solvent basecoat color, a uniform finish blender may be used to melt in the Primer-Sealer edge.

**Option#2-** after the Primer-Sealer has dried thoroughly; lightly scuff the sealer edge with P800 – P1200 grade paper.

When recommended dry time is achieved, the Primer-Sealer is ready for the application of the basecoat color or single-stage color.